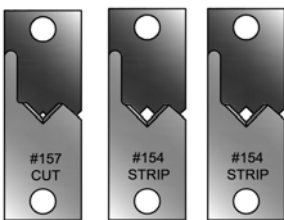
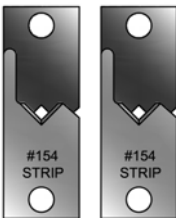


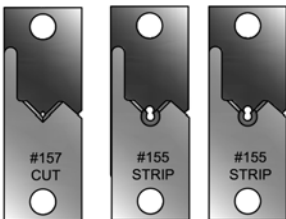
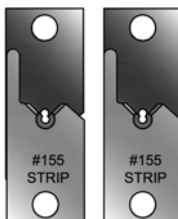

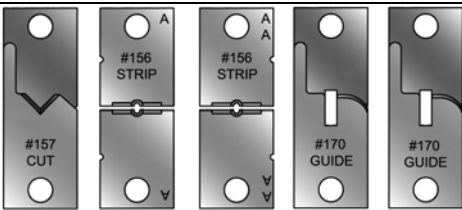
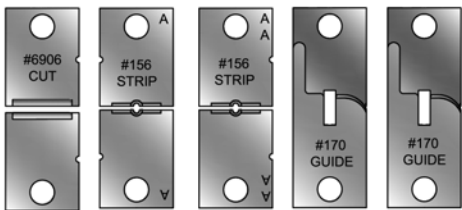
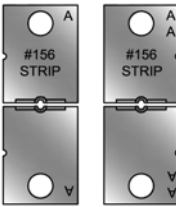
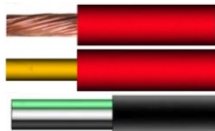
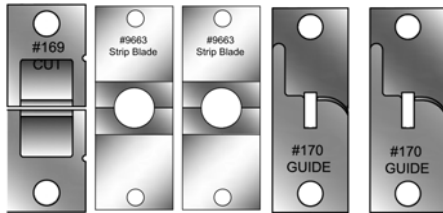
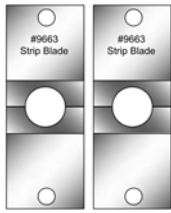

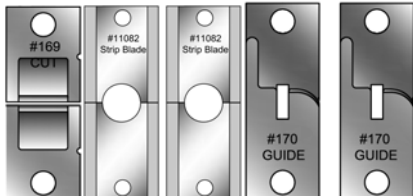
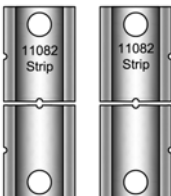

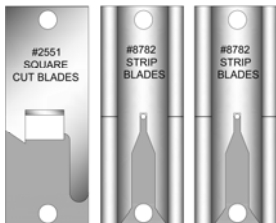
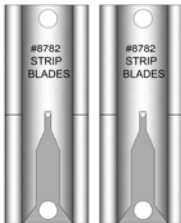

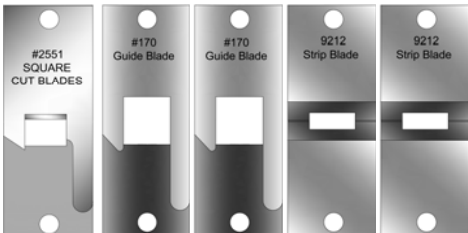
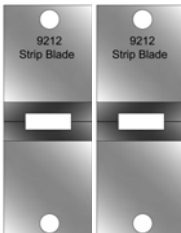

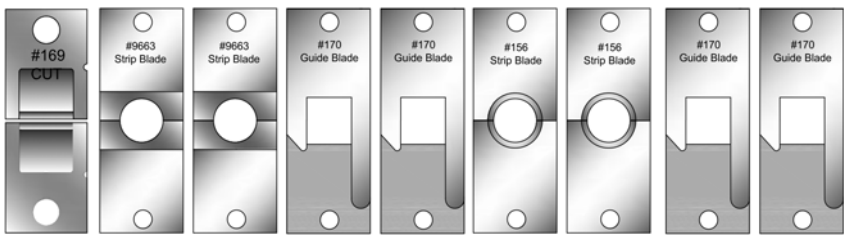


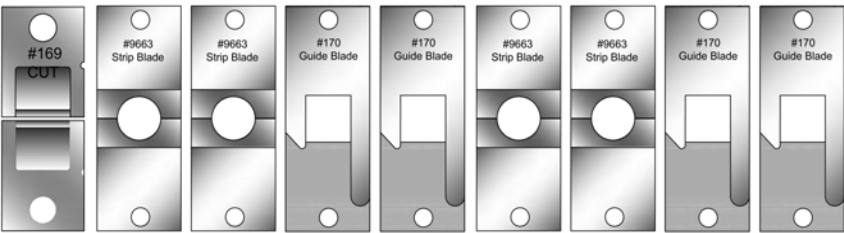
| BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODELS 2700-2745-05 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|-----------------------------|--|---|--|-----------------------------|-----------------|-----------------|--------------|-------------|----------|---------------|----------|----------|--------------|-------|----------|---------|------|----------|---------|----|----------|---------|----|----------|---------|----|----------|---------|----|----------|---------|----|----------|---------|---|
| COMPLETE BLADE SETS CUT AND STRIP | | INDIVIDUAL STRIP BLADE SETS | APPLICATION | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#2393 (.990" + .930")</p> | | <div></div> <p>#154 (.930")</p> | <div><p>CONDUCTOR O.D. WIRE O.D.</p><p>20-12 AWG Solid or Stranded GREAT STRIP QUALITY</p></div> <p>STANDARD V-TYPE STRIP BLADES SETS FOR SMALL WIRES</p> <ul style="list-style-type: none">Standard universal strip blades. Blade cut depth is adjustable by using the micrometer nuts on the cutter head. Standard V-blades are for non-precision striping and general use. <table><tr><th>Complete Blade Sets</th><th>Cut Blades</th><th>AWG Size Range</th></tr><tr><td>#2393</td><td>#157 (.990")</td><td>12-20</td></tr><tr><td>#2394</td><td>#158 (.960")</td><td>22-28</td></tr><tr><td>#2395</td><td>#159 (.945")</td><td>30-32</td></tr></table> | Complete Blade Sets | Cut Blades | AWG Size Range | #2393 | #157 (.990") | 12-20 | #2394 | #158 (.960") | 22-28 | #2395 | #159 (.945") | 30-32 | | | | | | | | | | | | | | | | | | | | | |
| Complete Blade Sets | Cut Blades | AWG Size Range | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2393 | #157 (.990") | 12-20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2394 | #158 (.960") | 22-28 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2395 | #159 (.945") | 30-32 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#2400-XX</p> | | <div></div> <p>#155-XX</p> | <div><p>26-8 AWG Solid or Stranded BEST STRIP QUALITY</p></div> <p>RADIUS V STRIP BLADES</p> <ul style="list-style-type: none">Radius-V blades offer a higher quality strip above V-Type Blades. Also, adjustable, and recommended for high volume non-precision stripping. <table><tr><th>Complete Blade Sets with 157 (.990" Cut)</th><th>Individual Strip Blade Sets</th><th>AWG Size Range</th></tr><tr><td>#2400-26</td><td>#155-26</td><td>26</td></tr><tr><td>#2400-24</td><td>#155-24</td><td>24</td></tr><tr><td>#2400-22</td><td>#155-22</td><td>22</td></tr><tr><td>#2400-20</td><td>#155-20</td><td>20</td></tr><tr><td>#2400-18</td><td>#155-18</td><td>18</td></tr><tr><td>#2400-16</td><td>#155-16</td><td>16</td></tr><tr><td>#2400-14</td><td>#155-14</td><td>14</td></tr><tr><td>#2400-12</td><td>#155-12</td><td>12</td></tr><tr><td>#2400-10</td><td>#155-10</td><td>10</td></tr><tr><td>#2400-08</td><td>#155-08</td><td>8</td></tr></table> | Complete Blade Sets with 157 (.990" Cut) | Individual Strip Blade Sets | AWG Size Range | #2400-26 | #155-26 | 26 | #2400-24 | #155-24 | 24 | #2400-22 | #155-22 | 22 | #2400-20 | #155-20 | 20 | #2400-18 | #155-18 | 18 | #2400-16 | #155-16 | 16 | #2400-14 | #155-14 | 14 | #2400-12 | #155-12 | 12 | #2400-10 | #155-10 | 10 | #2400-08 | #155-08 | 8 |
| Complete Blade Sets with 157 (.990" Cut) | Individual Strip Blade Sets | AWG Size Range | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-26 | #155-26 | 26 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-24 | #155-24 | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-22 | #155-22 | 22 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-20 | #155-20 | 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-18 | #155-18 | 18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-16 | #155-16 | 16 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-14 | #155-14 | 14 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-12 | #155-12 | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-10 | #155-10 | 10 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2400-08 | #155-08 | 8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#2396 with 157 (.990") Cut</p> <div></div> <p>#2396-10/-11 with 169 or 6906 (Butt Cut)</p> | | <div></div> <p>#156</p> | <div><p>All Wires & Round Multi-Conductors HIGHEST STRIP QUALITY</p></div> <p>CUSTOM DIE STRIP BLADES</p> <ul style="list-style-type: none">Die blades provide the best strip quality out of our standard blades. <p>Set #2396 is best for general small wires from 30 – 12 AWG. Set #2396-10 is best for larger wires ranging from 10-2 AWG. Set #2396-11 are equipped with special butt cut blades and is best for small solid wires ranging from 22-12 AWG.</p> <table><tr><th>Complete Blade Sets</th><th>Cut Blade Set</th><th>Strip Blade Set</th><th>Gude Blade Set</th></tr><tr><td>#2396</td><td>#157 (990°)</td><td>#156</td><td>#170</td></tr><tr><td>#2396-10</td><td>#169</td><td>#156</td><td>#170</td></tr><tr><td>#2396-11</td><td>#6906</td><td>#156</td><td>#170</td></tr></table> | Complete Blade Sets | Cut Blade Set | Strip Blade Set | Gude Blade Set | #2396 | #157 (990°) | #156 | #170 | #2396-10 | #169 | #156 | #170 | #2396-11 | #6906 | #156 | #170 | | | | | | | | | | | | | | | | | |
| Complete Blade Sets | Cut Blade Set | Strip Blade Set | Gude Blade Set | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2396 | #157 (990°) | #156 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2396-10 | #169 | #156 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #2396-11 | #6906 | #156 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#12156-01 with 169 (Butt Cut)</p> | | <div></div> <p>#9663</p> | <div><p>Rubbery Insulated Multi-Conductors Under .250" Wire O.D. HIGHEST STRIP QUALITY</p></div> <p>GROUND DIE BLADES for SMALL CABLE UNDER .250" O.D.</p> <ul style="list-style-type: none">For thin stretchy, rubbery insulations such as Rubber, Silicone and soft Teflon. <table><tr><th>Compleat Set</th><th>Cut Blades</th><th>Strip Blades</th><th>Guide Blades</th></tr><tr><td>#12156-01</td><td>#9663</td><td>#156</td><td>#170</td></tr></table> | Compleat Set | Cut Blades | Strip Blades | Guide Blades | #12156-01 | #9663 | #156 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Compleat Set | Cut Blades | Strip Blades | Guide Blades | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #12156-01 | #9663 | #156 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#12378-01</p> | | <div></div> <p>#11082</p> | <div><p>Rubbery Insulated Multi-Conductors Over .250" Wire O.D. HIGHEST STRIP QUALITY</p></div> <p>GROUND DIE BLADES for LARGE CABLE OVER .250" O.D.</p> <ul style="list-style-type: none">For thin stretchy, rubbery insulations such as Rubber, Silicone and soft Teflon. <table><tr><th>Complete Set</th><th>Cut Blades</th><th>Strip Blades</th><th>Guide Blades</th></tr><tr><td>#12378-01</td><td>#169</td><td>#11082</td><td>#170</td></tr></table> | Complete Set | Cut Blades | Strip Blades | Guide Blades | #12378-01 | #169 | #11082 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Complete Set | Cut Blades | Strip Blades | Guide Blades | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #12378-01 | #169 | #11082 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#8783</p> | | <div></div> <p>#8782</p> | <div><p>32 to 24 AWG Thin Insulated HIGHEST STRIP QUALITY</p></div> <p>PRECISION DIE STRIP BLADES</p> <ul style="list-style-type: none">For high precision stripping of small wire. Ideal for 32-24 AWG. Also, 34 AWG depending on the wire. <table><tr><th>Complete Set</th><th>Cut Blade Set</th><th>Strip Blade Set</th><th>Guide Blade Set</th></tr><tr><td>#8783</td><td>#2551</td><td>#8782</td><td>Built-in 8782</td></tr></table> | Complete Set | Cut Blade Set | Strip Blade Set | Guide Blade Set | #8783 | #2551 | #8782 | Built-in 8782 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Complete Set | Cut Blade Set | Strip Blade Set | Guide Blade Set | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #8783 | #2551 | #8782 | Built-in 8782 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <div></div> <p>#18300-01</p> | | <div></div> <p>#9212</p> | <div><p>Flat Multi-Conductor Cable</p></div> <p>FLAT CABLE STRIP BLADE SETUPS</p> <ul style="list-style-type: none">For Flat Multi-Conductor Cables, Telephone Cords, Communication Cables. <table><tr><th>Complete Set</th><th>Cut Blade Set</th><th>Strip Blade Set</th><th>Guide Set</th></tr><tr><td>#18300-01</td><td>#2551</td><td>#9212</td><td>#170</td></tr></table> <p>Maximum Cable Dimmesnions .113" x .260" A special 5/16 Large Wire Kit is required for Maximum Dimensions</p> | Complete Set | Cut Blade Set | Strip Blade Set | Guide Set | #18300-01 | #2551 | #9212 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Complete Set | Cut Blade Set | Strip Blade Set | Guide Set | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| #18300-01 | #2551 | #9212 | #170 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODEL 2700/2745-05

SPECIAL STRIP BLADES FOR SINGLE OR 2 STAGE STRIPPING

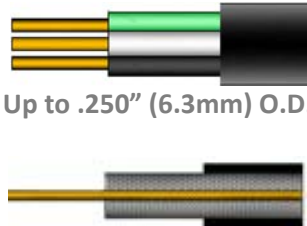


18301-012 Stage Strip Setup for 3 Cond., Power Cord Under .250" O.D.



18302-01 2 Stage Strip Setup for COAX under .250" O.D.

2-Stage Stripping
Round Power Cord or
Coaxial Cable

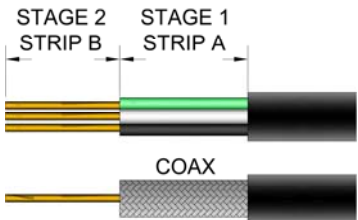


APPLICATION

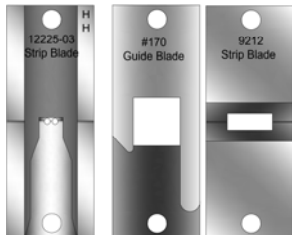
(All custom blades require 20-30 feet of wire/cable sample)

2 STAGE STRIPPING BLADE SETS FOR CABLES
UNDER .250" O.D. (6.3mm)

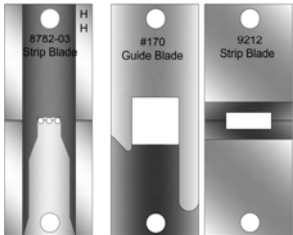
- For stripping the outer insulation and inner conductors of round 3 conductor cable in a single cycle. (Cable must not have any fillers)



| CUT | | STAGE 2 STRIP Inner Conductors | | STAGE 1 STRIP Outer Insulation | |
|--------------|---------|-----------------------------------|------|-----------------------------------|------|
| Complete Set | Cutters | Strip B, Blades & Guides | | Strip A, Blades & Guides | |
| #18301-01 | #169 | #9663 | #170 | #156 | #170 |
| COAX CABLES | | | | | |
| #18302-01 | #169 | #9663 | #170 | #9663 | #170 |

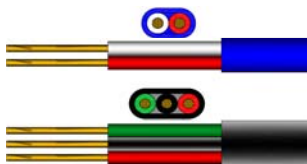


(2 Conductor)



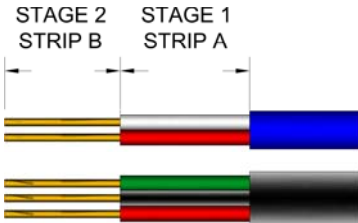
(3 Conductor)

2-Stage Stripping
Flat Multi-Conductor



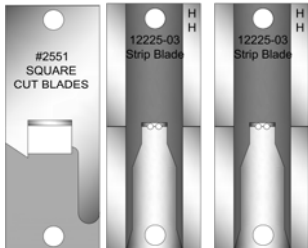
2 STAGE STRIPPING BLADE SETS FOR FLAT CABLES

- For Stripping the outer insulation and inner conductors of flat cables

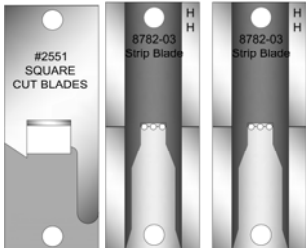


| | | 2 Conductor | | | |
|--------------|---------|-----------------------------------|------|-----------------------------------|------|
| | | STAGE 2 STRIP Inner Conductors | | STAGE 1 STRIP Outer Insulation | |
| Complete Set | Cutters | Strip B, Blades & Guides | | Strip A, Blades & Guides | |
| #18303-01 | #169 | #12225-03 | #170 | #9212 | #170 |
| #18303-02 | #2551 | #12225-03 | #170 | #9212 | #170 |
| #18303-03 | #6906 | #12225-03 | #170 | #9212 | #170 |
| 3 Conductor | | | | | |
| #18304-01 | #169 | #8782-03 | #170 | #9212 | #170 |
| #18304-02 | #6906 | #8782-03 | #170 | #9212 | #170 |

- 169 Butt Cut Blades are best for 12-10AWG conductors
- 6906 Butt Cut Blades are best for 18-14 Solid Conductors
- 2551 Square cuts are best for all conductors under 18 AWG

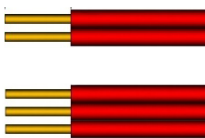


#18305-01 (2 Conductor)



#8782-03 (3 Conductor)

Parallel 2 & 3
Conductor

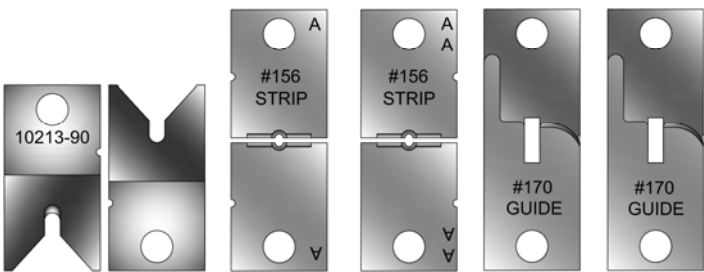


FLAT PARALLEL PRECISION STRIP BLADES

- For stripping 2 and 3 parallel conductor wires.

| 2 CONDUCTORS | | |
|--------------|---------|-------------------------------------|
| Complete Set | Cutters | Strip Blade Set with Builtin Guides |
| #18305-01 | #2551 | #12225-03 |
| 3 CONDUCTORS | | |
| #8783 | #2551 | #8782-03 |

KEVLAR SHEAR PACKAGE with STRIP



#18306-01 (Single Conductor) #18307-01 (Parallel Conductor)

Kevlar Reinforced
Fiber Optic Cable

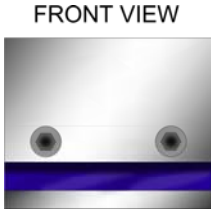
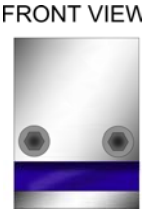
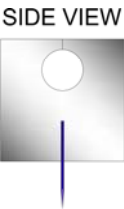
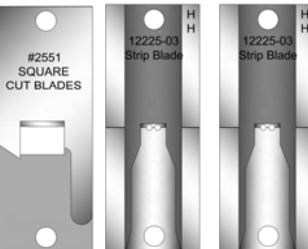


KEVLAR REINFORCED FIBER OPTIC CABLE BLADE SETS

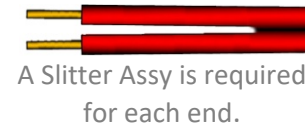
- For cutting and stripping round of flat kevlar reinforced Fiber Optic Cable

| Single Conductor Fiber Optic | | | |
|------------------------------|-----------|--------------|-----------|
| Complete set | Cutters | Strip Blades | Guide Set |
| #18306-01 | #10213-90 | #156 | #170 |
| #18306-01 | #10213-90 | #156 | #170 |
| Parallel or Flat Fiber Optic | | | |
| #18307-01 | #10213-90 | #12225-03 | N/A |
| #18307-02 | #10213-90 | #12225-03 | N/A |

- 18306-01 & 18307-01 Complete Blade Sets include:
(1) 2887-90 Cutter Head and (1) 12017-04 Strip Block



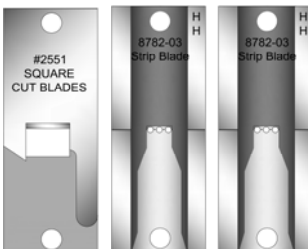
2 Parallel
Conductor Slit



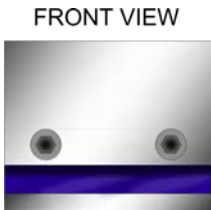
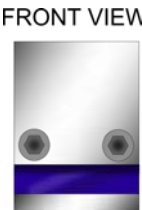
STRIP AND SLIT 2 CONDUCTOR BLADE SETS

| Strip and Slits from .250"-1" Setup | | | |
|--|---------------|-----------------|------------------|
| Complete Set | Cut Blade Set | Strip Blade Set | Slitter Assembly |
| #18308-01 | #2551 | #12225-03 | #12603-90 |
| #18308-02 | #2551 | #12225-03 | #12603-90 |
| Strip and Slits from 1.000"-1.250" Setup | | | |
| #18309-01 | #2551 | #12225-03 | #13526-90 |
| #18309-02 | #2551 | #12225-03 | #13526-90 |

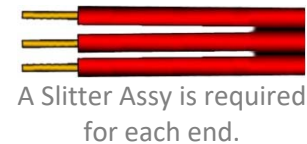
- 18308-01 & 18309-01 Complete Sets include (1) 2887 Cutter Head and (1) 15056 Strip Block



#8783










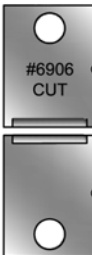

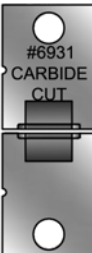

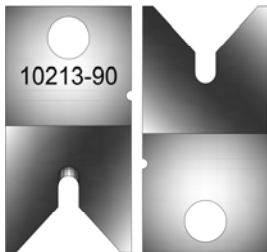

3 Parallel
Conductor Slits



STRIP AND SLIT 3 CONDUCTOR SETUPS

| Strip and Slits from .250"-1" Setup | | | |
|--|-------|----------|-----------|
| #18310-01 | #2551 | #8782-03 | #14122-90 |
| #18310-02 | #2551 | #8782-03 | #14122-90 |
| Strip and Slits From 1.000- 1.250" Setup | | | |
| #18311-01 | #2551 | #8782-03 | #14123-90 |
| #18311-02 | #2551 | #8782-03 | #14123-90 |

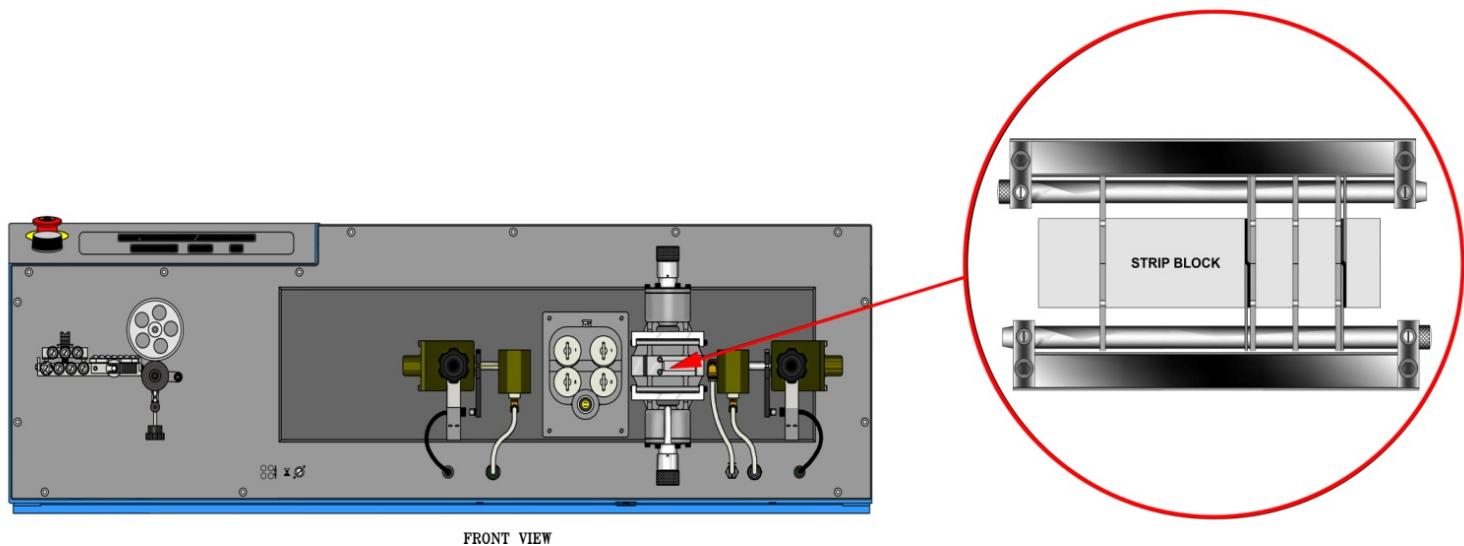
- 18310-01 & 18311-01 Complete Sets include (1) 2887 Cutter Head and (1) 13845 Strip Block

| BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODELS 2700-2745-05 | | | | | | | | | | |
|--|--|--|-------------------|------------------------------|-----------------------------------|---------------|--------------|---------------|--------------|-------|
| INDIVIDUAL CUT BLADES | <div><div>CONDUCTOR O.D.</div><div></div><div>WIRE O.D.</div></div> | APPLICATION <div>(All custom blades require 20-30 feet of wire/cable sample)</div> | | | | | | | | |
| <div></div> <div>#157 Standard V-Type</div> | <div></div> <div>32-12 AWG Solid or Stranded</div> | <div>STANDARD V-TYPE CUT BLADES</div> <div><div>• For wires from 32-12 AWG</div><table><tr><th>Cut Blade Set No.</th><th>Recommended Wire Gauge Range</th></tr><tr><td>#157 (.990")</td><td>12-20</td></tr><tr><td>#158 (.960")</td><td>22-28</td></tr><tr><td>#159 (.945")</td><td>30-32</td></tr></table></div> | Cut Blade Set No. | Recommended Wire Gauge Range | #157 (.990") | 12-20 | #158 (.960") | 22-28 | #159 (.945") | 30-32 |
| Cut Blade Set No. | Recommended Wire Gauge Range | | | | | | | | | |
| #157 (.990") | 12-20 | | | | | | | | | |
| #158 (.960") | 22-28 | | | | | | | | | |
| #159 (.945") | 30-32 | | | | | | | | | |
| <div></div> <div>#2551 Square Cut</div> | <div></div> <div>32-12 AWG Solid or Stranded Flat Wire or Cable</div> | <div>FLAT</div> <div><div>• For small AWG wires and flat parallel wires.</div><table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Parallel or Flat Cable Width</th></tr><tr><td>#2551</td><td>32-28</td><td>.290" (7.4mm)</td></tr></table></div> | Cut Blade Set No. | AWG Wire Range | Parallel or Flat Cable Width | #2551 | 32-28 | .290" (7.4mm) | | |
| Cut Blade Set No. | AWG Wire Range | Parallel or Flat Cable Width | | | | | | | | |
| #2551 | 32-28 | .290" (7.4mm) | | | | | | | | |
| <div></div> <div>#169 Butt Cut.</div> | <div></div> <div>10-8 AWG</div> | <div>FLAT CABLE STRIP BLADE SETUPS</div> <div><div>• For Lager AWG wires or Multi Conductors</div><table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Round or Flat Cable O.D. or Width</th></tr><tr><td>#169</td><td>12-8</td><td>.290" (7.4mm)</td></tr></table></div> | Cut Blade Set No. | AWG Wire Range | Round or Flat Cable O.D. or Width | #169 | 12-8 | .290" (7.4mm) | | |
| Cut Blade Set No. | AWG Wire Range | Round or Flat Cable O.D. or Width | | | | | | | | |
| #169 | 12-8 | .290" (7.4mm) | | | | | | | | |
| <div></div> <div>#6906 Butt Cut Small Wire.</div> | <div></div> <div>28-18 AWG Solid or Stranded Flat Wire or Cable</div> | <div>FLAT CABLE STRIP BLADE SETUPS</div> <div><div>• For Small Wires or Flat Cables</div><table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Flat Cable Width</th></tr><tr><td>#6906</td><td>28-18</td><td>.290" (7.4mm)</td></tr></table></div> | Cut Blade Set No. | AWG Wire Range | Flat Cable Width | #6906 | 28-18 | .290" (7.4mm) | | |
| Cut Blade Set No. | AWG Wire Range | Flat Cable Width | | | | | | | | |
| #6906 | 28-18 | .290" (7.4mm) | | | | | | | | |
| <div></div> <div>#6931 Carbide Butt Cut</div> | <div></div> <div>Plastic Coated or Bare Steel Rope Soft Solid Steel Wire</div> | <div>FLAT CABLE STRIP BLADE SETUPS</div> <div><div>• For Soft <u>None Casehardened</u> Steel Rope or Solid Steel wires.</div><table><tr><th>Cut Blade Set No.</th><th>Steel Rope O.D.</th><th>Solid Wire O.D.</th></tr><tr><td>#6931</td><td>.062"- .125"</td><td>.090" - .125"</td></tr></table></div> | Cut Blade Set No. | Steel Rope O.D. | Solid Wire O.D. | #6931 | .062"- .125" | .090" - .125" | | |
| Cut Blade Set No. | Steel Rope O.D. | Solid Wire O.D. | | | | | | | | |
| #6931 | .062"- .125" | .090" - .125" | | | | | | | | |
| <div></div> <div>#10213-90 Kevlar Shears</div> | <div></div> <div>Kevlar Reinforced Fiber Optic Cable</div> | <div>FLAT CABLE STRIP BLADE SETUPS</div> <div><div>• For Kevlar reinforced Fiber Optic Glass or Plastic</div><table><tr><th>Cut Blade Set No.</th><th>Maximum Cable Dimensions</th></tr><tr><td>#10213-90</td><td>.113" x .260"</td></tr></table></div> <div>(Requires Special Strip Block No. 12017-04 and 2887-90 Cutter Head)</div> | Cut Blade Set No. | Maximum Cable Dimensions | #10213-90 | .113" x .260" | | | | |
| Cut Blade Set No. | Maximum Cable Dimensions | | | | | | | | | |
| #10213-90 | .113" x .260" | | | | | | | | | |

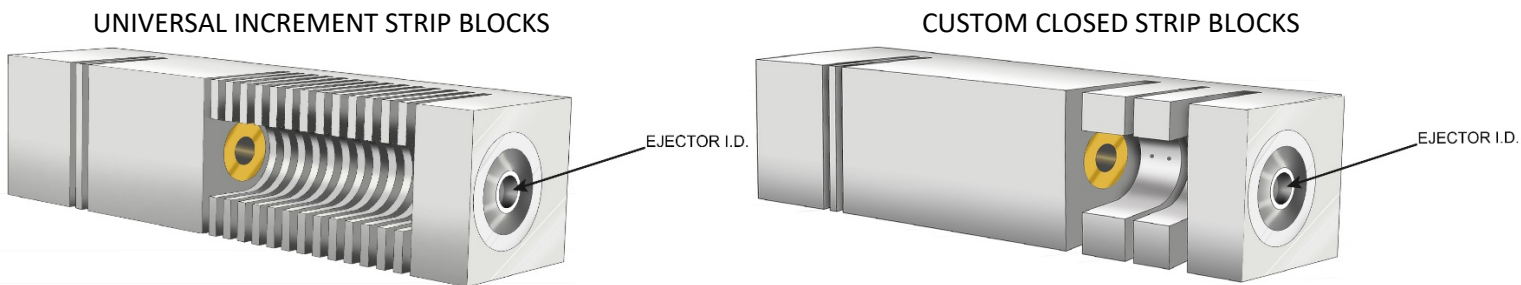
HOW TO SELECT STRIP BLOCKS FOR MODELS 2700-05 & 2745-05

WHAT IS A STRIP BLOCK?

The Strip Block holds the strip blades and produces the desired strip lengths on the 2700-05. It is located on the Cutter Head of the 2700 stripper.



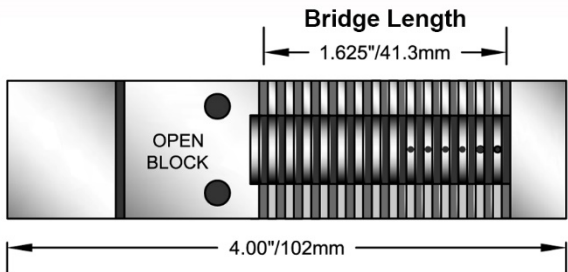
FOLLOW 3 EASY STEPS ON HOW TO SELECT STRIP BLOCKS
STEP 1: SELECT THE TYPE OF BLOCK, UNIVERSAL INCREMENT OR CUSTOM CLOSED.



UNIVERSAL INCREMENT STRIP BLOCKS

Universal Increment Strip Blocks are mainly for high-mix, low-volume applications. These blocks allow for a variety of strip lengths by simply placing your strip blades in different increment slots. For example, a 1/8" increment strip block can produce any strip combination divisible by 1/8"; such as 1/4" x 1/2", 3/4" x 3/8" or 1" x 1".

Universal Strip Blocks come with short bridge lengths that require less wire guiding. These are ideal for short strip lengths under 1". For strip lengths, 1" and longer, select a full-length increment block.

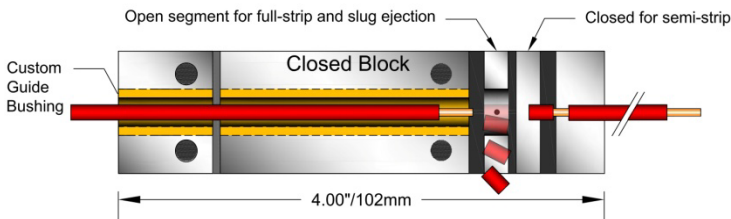


Universal Increment Strip Blocks require bridge guides for proper guiding of the wire through the block. (See page 7 for more details)

CUSTOM CLOSED STRIP BLOCK

Custom Closed Strip Blocks are for high volume or high-precision stripping applications. Closed blocks are precisely hand machined to the customer's specification. Closed blocks allow for operating the stripper at a faster speed, thus increasing production. Typically, the blade mounting slots on custom blocks are double-wide. The wider slots are to accommodate both strip blades and guide sets in the same slot. Setups are quicker on closed blocks, and there is no need for bridge guides as they come with a built-in internal guide bushing.

Strip blocks can be specified for a full-strip or semi-strip, or a combination of both. A sample is in the illustration below.

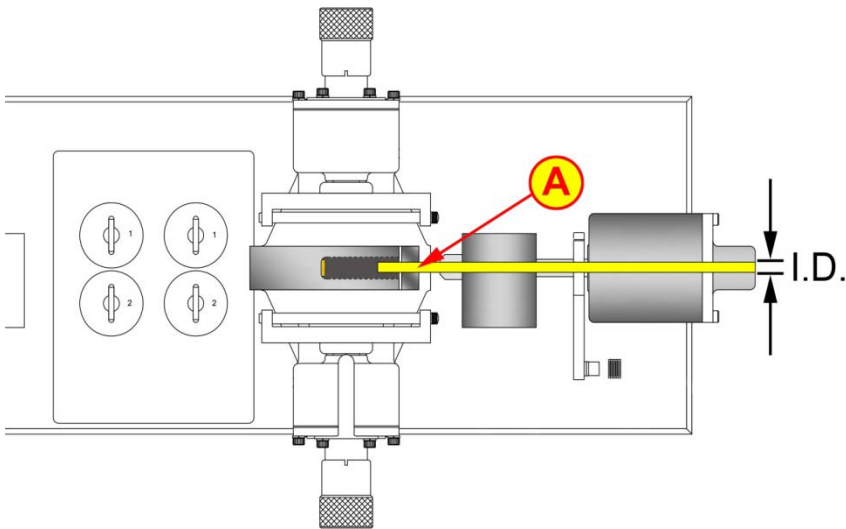


The standard block includes a single strip combination. Up to a maximum of 3 strip combinations can be added at an additional cost for each.

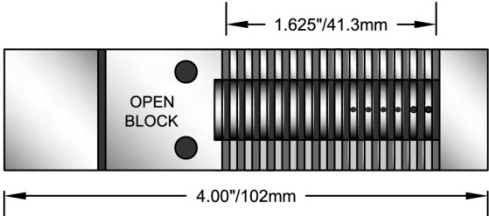
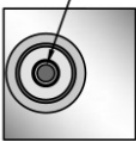
STEP 2: SELECT THE EJECTOR I.D.

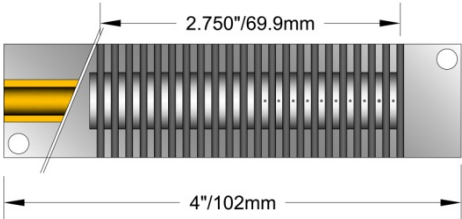

When selecting the block Ejector I.D., this is primarily based on the nominal range of the wire. See tables for the best ejector diameter based on wire AWG size range.

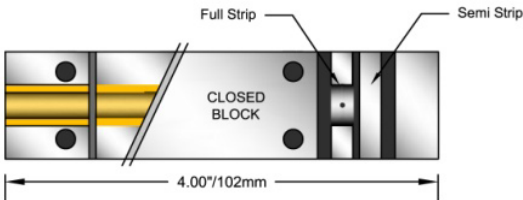
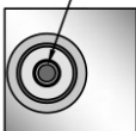
A: The strip block ejector may be equal or smaller in I.D. size, but not be greater than the I.D. of the right strip assembly on the machine. Additional size right strip assemblies or modification kits may be required.



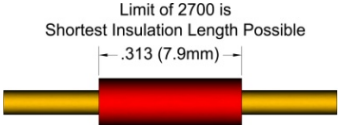
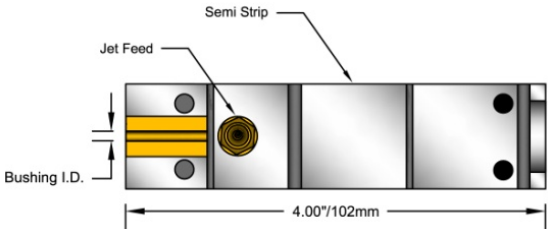
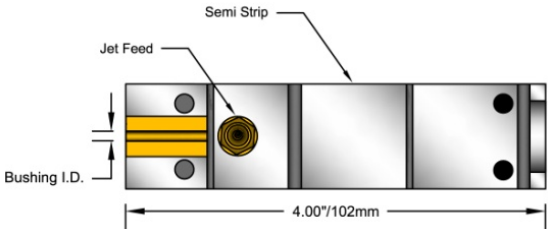
STEP 3: USE THE TABLES BELOW TO CROSS REFERENCE FOR BLOCK PART NUMBER.

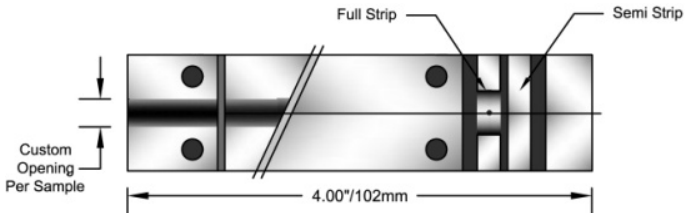
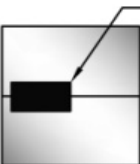
| <div>UNIVERSAL INCREMENT SHORT STRIP LENGTH BLOCKS</div> <div>A side-view diagram of a rectangular block. The total length is 4.00"/102mm. The width is 1.625"/41.3mm. The block is divided into two sections: an 'OPEN BLOCK' on the left and a series of vertical strips on the right. Two circular holes are shown on the left side of the block.</div> | WIRE AWG SIZE | 32-20 AWG | 22-12 AWG | 10-8 AWG | 8 AWG |
|---|--|-------------------------|-----------------------|----------------------|-----------------------|
| | EJECTOR I. D. SIZE | | | | |
| |  A top-view diagram of a square ejector tip with a circular hole in the center. A line points from the text 'Ejector I.D.' to the hole. | 1/8" .125"(3.2mm) | 3/16" .187"(4.8mm) | 1/4" .250"(6.4mm) | 5/16" .313"(7.9mm) |
| | INCREMENT SIZE | STRIP BLOCK PART NUMBER | | | |
| | 3/32 | 5609 | 5619 | 5628 | 12419 |
| | 1/8 | 5610 | 5620 | 5629 | 12420 |
| | 5/32 | 5611 | 5621 | 5630 | 12421 |
| | 3/16 | 5612 | 5622 | 5631 | 12422 |
| | 7/32 | 5613 | 5623 | 5632 | 12423 |
| | 2.5mm | 5614 | 5624 | 5633 | 12424 |
| | 3mm | 5615 | 5625 | 5634 | 12425 |
| | 4mm | 5616 | 5626 | 5635 | 12426 |
| | 5mm | 5617 | 5627 | 5636 | 12427 |
| | Custom Increments | 5618 | 5073 | 5074 | 12428 |

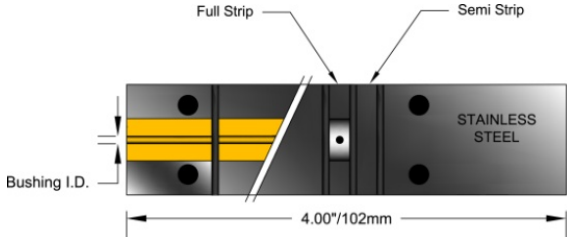

| <div>UNIVERSAL FULL LENGTH INCREMENT LONG STRIP LENGTH BLOCKS</div> <div>A side-view diagram of a rectangular block. The total length is 4"/102mm. The width is 2.750"/69.9mm. The block is divided into two sections: a series of vertical strips on the left and a 'CLOSED BLOCK' on the right. Two circular holes are shown on the left side of the block.</div> | WIRE AWG SIZE | 32-20 AWG | 22-12 AWG | 10-8 AWG | 8 AWG |
|--|--|-------------------------|-----------------------|----------------------|-----------------------|
| | EJECTOR I. D. SIZE | | | | |
| |  A top-view diagram of a square ejector tip with a circular hole in the center. A line points from the text 'Ejector I.D.' to the hole. | 1/8" .125"(3.2mm) | 3/16" .187"(4.8mm) | 1/4" .250"(6.4mm) | 5/16" .313"(7.9mm) |
| | INCREMENT SIZE | STRIP BLOCK PART NUMBER | | | |
| | 3/32 | 8078 | 8079 | 8080 | 12322 |
| | 1/8 | 8081 | 8082 | 8083 | 12323 |
| | 5/32 | 8084 | 8085 | 8086 | 12324 |
| | 3/16 | 8087 | 8088 | 8089 | 12325 |
| | 7/32 | 8090 | 8091 | 8092 | 12326 |
| | 2.5mm | 8093 | 8094 | 8095 | 12327 |
| | 3mm | 8096 | 8097 | 8098 | 12328 |
| | 4mm | 8099 | 8102 | 8103 | 12329 |
| | 5mm | 8107 | 8108 | 8109 | 12330 |
| | Custom Increments | 8075 | 8076 | 8077 | 12331 |

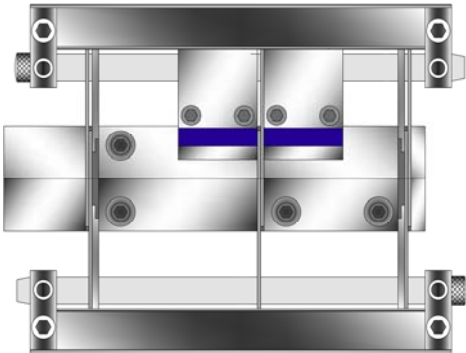

| <div>CUSTOM CLOSED STRIP BLOCKS</div> <div>A side-view diagram of a rectangular block. The total length is 4.00"/102mm. The block is divided into three sections: a 'Full Strip' on the left, a 'CLOSED BLOCK' in the middle, and a 'Semi Strip' on the right. Two circular holes are shown on the left side of the block.</div> | WIRE AWG SIZE | 32-20 AWG | 22-12 AWG | 10-8 AWG | 8 AWG |
|---|--|----------------------|-----------------------|----------------------|-----------------------|
| | EJECTOR I. D. SIZE | | | | |
| |  A top-view diagram of a square ejector tip with a circular hole in the center. A line points from the text 'Ejector I.D.' to the hole. | 1/8" .125"(3.2mm) | 3/16" .187"(4.8mm) | 1/4" .250"(6.4mm) | 5/16" .313"(7.9mm) |
| | STRIP BLOCK PART NUMBER | | | | |
| | Custom Strip Lengths | 5339 | 5340 | 6557 | 12368 |

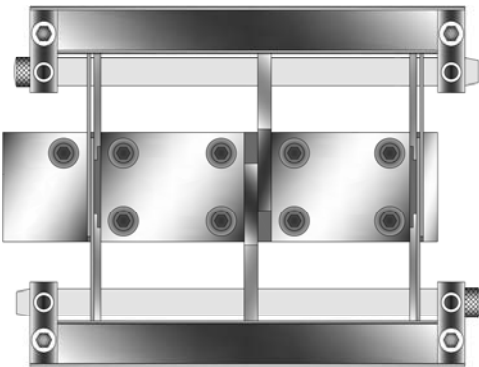

The price of custom blocks covers one strip combination. Add \$40.00 for each additional strip combination in the same block.

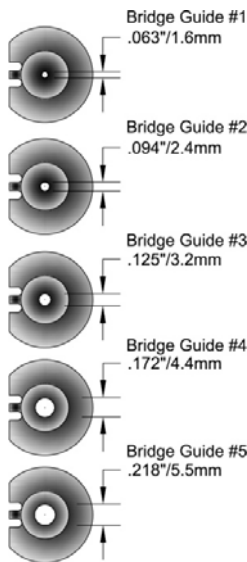
| <div> <div>CLOSED SHORT LENGTH & SMALL WIRE STRIP BLOCKS</div> <div>Bushing I.D. is fixed to 3/32</div> <div>  </div> </div> | WIRE AWG SIZE | 32-20 AWG | 22-12 AWG | 10-8 AWG | 8 AWG |
|---|---|-------------------------|-----------------------|----------------------|-----------------------|
| | EJECTOR I. D. SIZE | | | | |
| |  | 1/8" .125"(3.2mm) | 3/16" .187"(4.8mm) | 1/4" .250"(6.4mm) | 5/16" .313"(7.9mm) |
| | Standard Strip Lengths | STRIP BLOCK PART NUMBER | | | |
| | 3/4" x 3/4" | 4246 | | | |
| | 1" x 1" | 4242 | | | |
| | 1 1/8" x 1 1/8" | 4243 | | | |
| <div>  </div> | 1 1/4" x 1 1/4" | 4244 | | | |
| | 1 1/2" x 1 1/2" | 4245 | | | |
| | Custom Strip Lengths | 1053-90 | | | |
| | Custom with Jet Feed | 1053-91 | | | |
| | | | | | |

| <div> <div>FLAT CABLE STRIP BLOCK</div> <div>  </div> </div> | CUSTOM I.D. | STRIP BLOCK PART NUMBER |
|---|---|-------------------------|
| |  | 6063 |

| <div> <div>STEEL ROPE STRIP BLOCKS</div> <div>  </div> </div> | STEEL CABLE DIAMETER | .030"-.062" (.76mm-1.6mm) | .062"-.100" (1.6mm-2.5mm) | .100"-.187" (2.5mm-4.7mm) |
|---|---|------------------------------|------------------------------|------------------------------|
| | EJECTOR I. D. SIZE | 1/8" .125"(3.2mm) | 3/16" .187" (4.8mm) | 1/4" .250" (6.4mm) |
| |  | STRIP BLOCK PART NUMBER | | |
| | | 17430-01 | 17430-02 | 17430-03 |

| <div> <div>CUSTOM STRIP & SLIT BLOCKS</div> <div>  </div> </div> | MAXIMUM SLIT LENGTHS | .250"-1.00" (6.4mm-25.4mm) | 1.00"-1.250" (25.4mm-31.75mm) |
|---|---|---|---|
| | EJECTOR I. D. SIZE | NONE | |
| |  | STRIP BLOCK PART NUMBER | |
| | | 15056 (For 2 Parallel Conductor Slits) | 13845 (For 3 Parallel Conductor Slits) |

| <div> <div>KEVLAR SHEAR STRIPBLOCK</div> <div>  </div> </div> | MAXIMUM CABLE DIMENSIONS | .113"-.260" |
|--|---|--|
| | EJECTOR I. D. SIZE | CUSTOM EJECTOR |
| |  | STRIP BLOCK PART NUMBER |
| | | 12017-04 (A special Cutter Head No. 2887-90 is required) Additional Large Wire Modification Kits May Be Required |

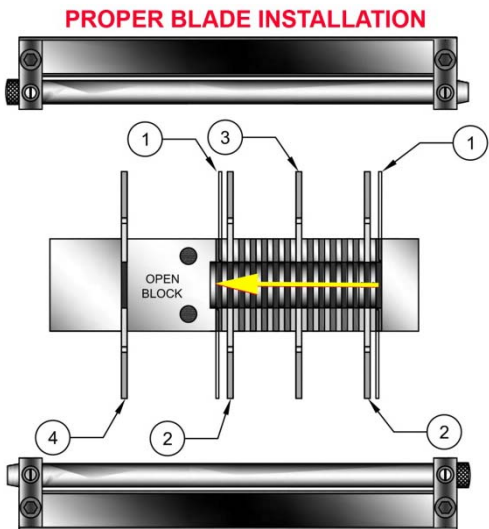


Bridge Guides for Universal Open Increment Strip Blocks

Bridge Guides are required when working with open universal increment strip blocks. The guides are for guiding smaller wires ranging from 32 to 12 AWG. The guides sustain and control wires with high-memory curve and help guide them across the strip block bridge. Without Bridge guides, high-memory curved wires can work their way out of the strip block's thus creating a wire jam. For the best setup, create a guide funnel using the closest Bridge guide to the wire O.D. on the far right, and use any larger guides on the left side. See sample illustration below.

| PART NO. | DESCRIPTION | I.D. SIZE |
|----------|-----------------------------------|-----------------------|
| 3466 | Bridge Guide Complete Set #1 - #5 | .063" - .219" |
| 3467 | Bridge Guide #1 | 1/16"/.063"/1.6mm |
| 3468 | Bridge Guide #2 | 3/32"/.094"/2.4mm |
| 3469 | Bridge Guide #3 | 1/8"/.125"/3.2mm |
| 3470 | Bridge Guide #4 | 11/64"/.172"/4.4mm |
| 3471 | Bridge Guide #5 | 7/32"/.218"/5.5mm |
| 3472 | Bridge Guide Custom I.D. | (Specified to Sample) |
| 3473 | Bridge Guide (A) | .118"/3mm |
| 3474 | Bridge Guide (B) | .157"/4mm |
| 3475 | Bridge Guide (C) | .197"/5mm |
| 3476 | Bridge Guide (D) | .236"/6mm |
| 3477 | Bridge Guide (E) | .276"/7mm |
| 3478 | Bridge Guide (F) | .315"/8mm |
| 3479 | Bridge Guide (G) | .354"/9mm |
| 1943 | Bridge Guide Parallel Conductor | (Specified to Sample) |

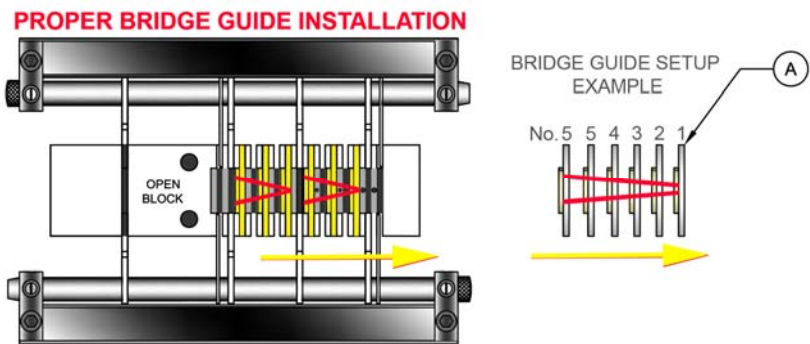
WORKING FROM **RIGHT** TO LEFT




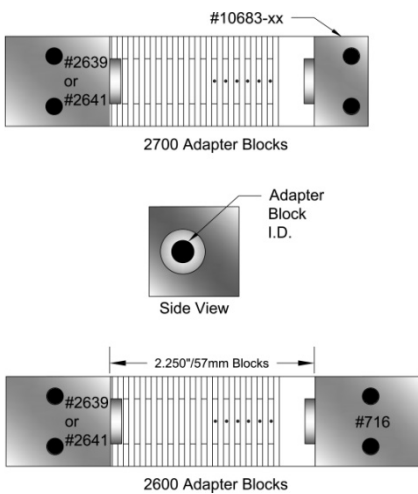
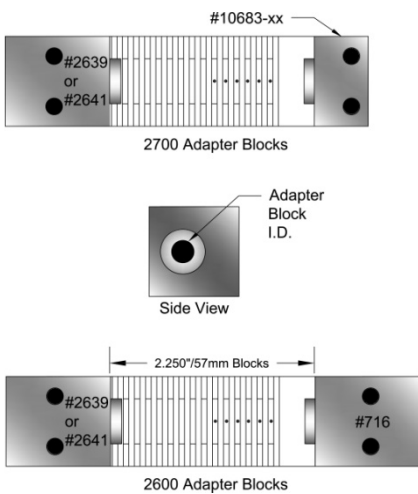
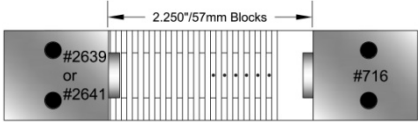



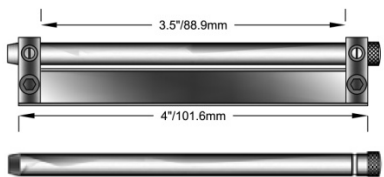

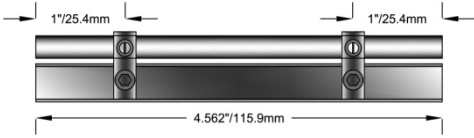
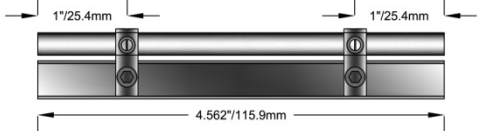

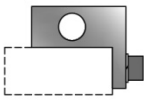

- 1: INSTALL 1ST #170 GUIDES
- 2: INSTALL 1ST SET OF STRIP BLADES (**TRAIL STRIP**)
- 3: INSTALL CUT BLADES
- 2: INSTALL 2ND SET OF STRIP BLADES (**LEAD STRIP**)
- 1: INSTALL 2ND SET OF 170 GUIDES
- 4: INSTALL #1933 BALANCE BLADE SET

WORKING FROM **LEFT** TO RIGHT

A: BASED ON WIRE O.D. CREATE A GUIDE FUNNEL (➤) USING THE LARGEST BRIDGE GUIDE AND ENDING WITH THE BRIDGE GUIDE NEAREST THE WIRE DIAMETER.



ADDITIONAL CUTTER HEAD TOOLING AND SPARE PARTS

| Strip Block Adapters | | |  |
|----------------------|--|------------------------|---|
| PART NO. | DESCRIPTION | Internal Diameter Size | |
| 16757-01 | Adapter Plate small strip blocks 2940/4040. | N/A | |
| 2639 | Adapter Block Left 2600/2700 | 1/4"/.250"/6.3mm | |
| 2641 | Adapter Block Left 2600/2700 | 5/16"/.313"/7.9mm | |
| 716 | Adapter Block Right 2600 | 3/8"/.375"/9.5mm | |
| 10683-11 | Adapter Block Right 2700 | .136"/3.4mm | |
| 10683-12 | Adapter Block Right 2700 | .199"/5mm | |
| 10683-13 | Adapter Block Right 2700 | .277"/7mm | |
| Blade Holders | | |  <p>2700 Adapter Blocks</p>  <p>Side View</p>  <p>2600 Adapter Blocks</p>          <p>Blade Holder Side View</p>  |
| PART NO. | DESCRIPTION | | |
| 77 | Blade Holder Assembly (For all 2.250" Long Strip Blocks) | | |
| 76 | Replacement Pin for #77 Blade Holders | | |
| 63604-01 | Blade Holder Assembly (For all 2.750" Long Strip Blocks) | | |
| 63603 | Replacement Pin for #63604-01 Blade Holders | | |
| 682 | Blade Holder Assembly (For all 4" Long Strip Blocks) | | |
| 684 | Replacement Pin for #682 Blade Holders | | |
| 787 | Blade Holder Assembly (For all 4.500" Long Strip Blocks) | | |
| 2014 | Replacement Pin for #787 Blade Holders | | |
| 7671 | Replacement Blade Holder Lug (For all Blade Holders) | | |
| 16501 | Plunger Detent 10-32 x .500" Long (For Blade Holder Lugs) | | |