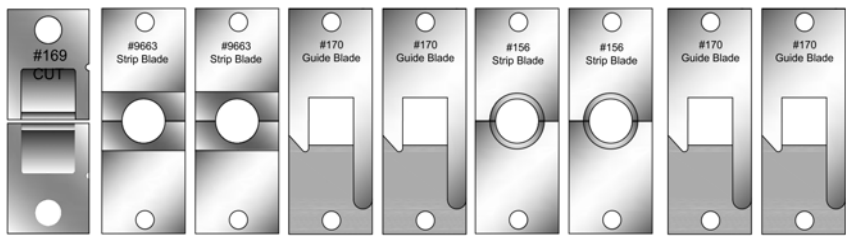


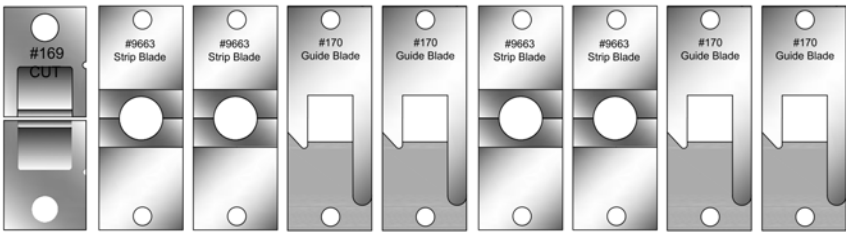
BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODELS 2900/2940																				
COMPLETE BLADE SETS CUT AND STRIP		INDIVIDUAL STRIP BLADE SETS	<div><div>CONDUCTOR O.D.</div><div></div><div>WIRE O.D.</div></div>	APPLICATION																
<div><div></div><div>#2396 with 157 (.990") Cut</div><div></div><div>#2396-10/-11 with 169 or 6906 (Butt Cut)</div></div>		<div><div></div><div>#156</div></div>	<div><div></div><div>All Wires& Round Multi-Conductors HIGHEST STRIP QUALITY</div></div>	<div><div>CUSTOM DIE STRIP BLADES</div><div><ul style="list-style-type: none">Die blades provide the best strip quality out of our standard blades.</div><div><div>Set #2396 is best for general small wires from 20 – 12 AWG.</div><div>Set #2396-10 is best for larger wires ranging from 10-2 AWG.</div><div>Set #2396-11 are equipped with special butt cut blades and is best for small solid wires ranging from 20-12 AWG.</div></div><div><table><tr><th>Complete Blade Sets</th><th>Cut Blade Set</th><th>Strip Blade Set</th><th>Gude Blade Set</th></tr><tr><td>#2396</td><td>#157 (990°)</td><td>#156</td><td>#170</td></tr><tr><td>#2396-10</td><td>#169</td><td>#156</td><td>#170</td></tr><tr><td>#2396-11</td><td>#6906</td><td>#156</td><td>#170</td></tr></table></div></div>	Complete Blade Sets	Cut Blade Set	Strip Blade Set	Gude Blade Set	#2396	#157 (990°)	#156	#170	#2396-10	#169	#156	#170	#2396-11	#6906	#156	#170
Complete Blade Sets	Cut Blade Set	Strip Blade Set	Gude Blade Set																	
#2396	#157 (990°)	#156	#170																	
#2396-10	#169	#156	#170																	
#2396-11	#6906	#156	#170																	
<div><div></div><div>#12156-01 with 169 (Butt Cut)</div></div>		<div><div></div><div>#9663</div></div>	<div><div></div><div>Rubbery Insulated Multi-Conductors Under .250" Wire O.D. HIGHEST STRIP QUALITY</div></div>	<div><div>GROUND DIE BLADES for SMALL CABLE UNDER .250" O.D.</div><div><ul style="list-style-type: none">For thin stretchy, rubbery insulations such as Rubber, Silicone and soft Teflon.</div><div><table><tr><th>Compleat Set</th><th>Cut Blades</th><th>Strip Blades</th><th>Guide Blades</th></tr><tr><td>#12156-01</td><td>#9663</td><td>#156</td><td>#170</td></tr></table></div></div>	Compleat Set	Cut Blades	Strip Blades	Guide Blades	#12156-01	#9663	#156	#170								
Compleat Set	Cut Blades	Strip Blades	Guide Blades																	
#12156-01	#9663	#156	#170																	
<div><div></div><div>#12378-01</div></div>		<div><div></div><div>#11082</div></div>	<div><div></div><div>Rubbery Insulated Multi-Conductors Over .250" Wire O.D. HIGHEST STRIP QUALITY</div></div>	<div><div>GROUND DIE BLADES for LARGE CABLE OVER .250" O.D.</div><div><ul style="list-style-type: none">For thin stretchy, rubbery insulations such as Rubber, Silicone and soft Teflon.</div><div><table><tr><th>Complete Set</th><th>Cut Blades</th><th>Strip Blades</th><th>Guide Blades</th></tr><tr><td>#12378-01</td><td>#169</td><td>#11082</td><td>#170</td></tr></table></div></div>	Complete Set	Cut Blades	Strip Blades	Guide Blades	#12378-01	#169	#11082	#170								
Complete Set	Cut Blades	Strip Blades	Guide Blades																	
#12378-01	#169	#11082	#170																	
<div><div></div><div>#18300-01</div></div>		<div><div></div><div>#9212</div></div>	<div><div></div><div>Flat Multi-Conductor Cable</div></div>	<div><div>FLAT CABLE STRIP BLADE SETUPS</div><div><ul style="list-style-type: none">For Flat Multi-Conductor Cables, Telephone Cords, Communication Cables.</div><div><table><tr><th>Complete Set</th><th>Cut Blade Set</th><th>Strip Blade Set</th><th>Guide Set</th></tr><tr><td>#18300-01</td><td>#2551</td><td>#9212</td><td>#170</td></tr></table></div><div><div>Maximum Cable Dimmesnions .113" x .260"</div><div>A special 5/16 Large Wire Kit is required for Maximum Dimensions</div></div></div>	Complete Set	Cut Blade Set	Strip Blade Set	Guide Set	#18300-01	#2551	#9212	#170								
Complete Set	Cut Blade Set	Strip Blade Set	Guide Set																	
#18300-01	#2551	#9212	#170																	

BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODEL 2900/2940-05

SPECIAL STRIP BLADES FOR SINGLE OR 2 STAGE STRIPPING

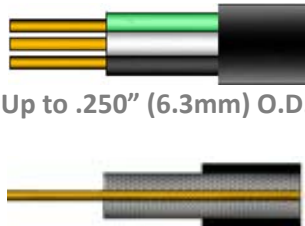


18301-012 Stage Strip Setup for 3 Cond., Power Cord Under .250" O.D.



18302-01 2 Stage Strip Setup for COAX under .250" O.D.

2-Stage Stripping
Round Power Cord or
Coaxial Cable

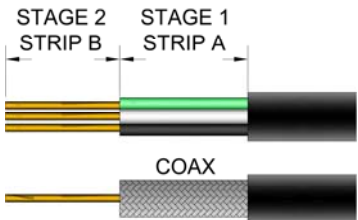


APPLICATION

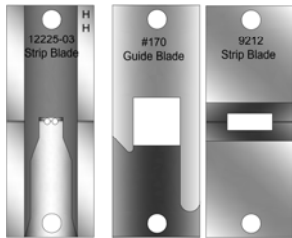
(All custom blades require 20-30 feet of wire/cable sample)

2 STAGE STRIPPING BLADE SETS FOR CABLES
UNDER .250" O.D. (6.3mm)

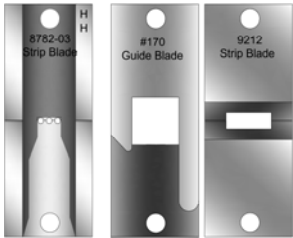
- For stripping the outer insulation and inner conductors of round 3 conductor cable in a single cycle. (Cable must not have any fillers)



CUT		STAGE 2 STRIP Inner Conductors		STAGE 1 STRIP Outer Insulation	
Complete Set	Cutters	Strip B, Blades & Guides		Strip A, Blades & Guides	
#18301-01	#169	#9663	#170	#156	#170
COAX CABLES					
#18302-01	#169	#9663	#170	#9663	#170

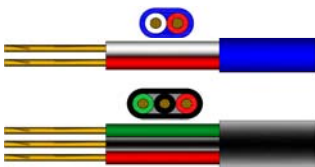


(2 Conductor)



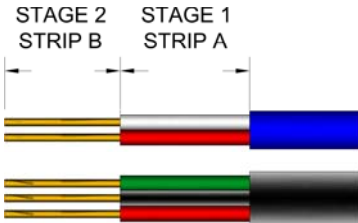
(3 Conductor)

2-Stage Stripping
Flat Multi-Conductor



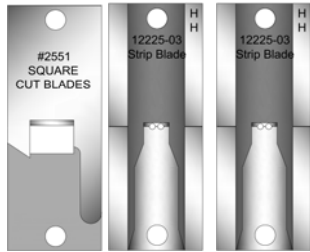
2 STAGE STRIPPING BLADE SETS FOR FLAT CABLES

- For Stripping the outer insulation and inner conductors of flat cables

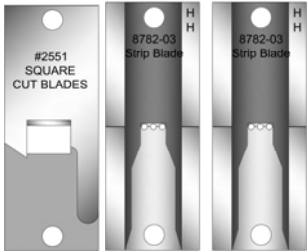


		2 Conductor			
		STAGE 2 STRIP Inner Conductors		STAGE 1 STRIP Outer Insulation	
Complete Set	Cutters	Strip B, Blades & Guides		Strip A, Blades & Guides	
#18303-01	#169	#12225-03	#170	#9212	#170
#18303-02	#2551	#12225-03	#170	#9212	#170
#18303-03	#6906	#12225-03	#170	#9212	#170
3 Conductor					
#18304-01	#169	#8782-03	#170	#9212	#170
#18304-02	#6906	#8782-03	#170	#9212	#170

- 169 Butt Cut Blades are best for 12-10AWG conductors
- 6906 Butt Cut Blades are best for 18-14 Solid Conductors
- 2551 Square cuts are best for all conductors under 18 AWG

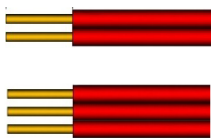


#18305-01 (2 Conductor)



#8783 (3 Conductor)

Parallel 2 & 3
Conductor

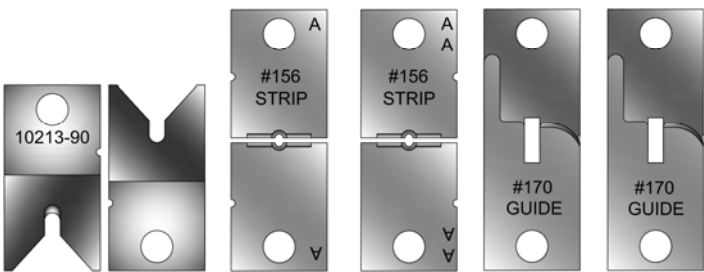


FLAT PARALLEL PRECISION STRIP BLADES

- For stripping 2 and 3 parallel conductor wires.

2 CONDUCTORS		
Complete Set	Cutters	Strip Blade Set with Builtin Guides
#18305-01	#2551	#12225-03
3 CONDUCTORS		
#8783	#2551	#8782-03

KEVLAR SHEAR PACKAGE with STRIP



#18306-01 (Single Conductor) #18307-01 (Parallel Conductor)

Kevlar Reinforced
Fiber Optic Cable

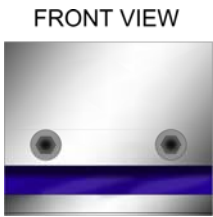
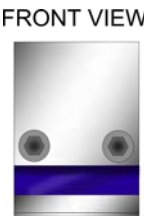
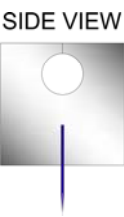
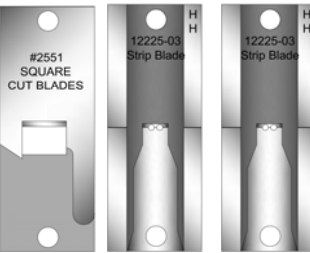


KEVLAR REINFORCED FIBER OPTIC CABLE BLADE SETS

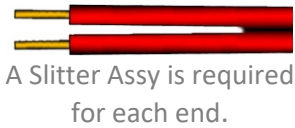
- For cutting and stripping round of flat kevlar reinforced Fiber Optic Cable

Single Conductor Fiber Optic			
Complete set	Cutters	Strip Blades	Guide Set
#18306-01	#10213-90	#156	#170
#18306-01	#10213-90	#156	#170
Parallel or Flat Fiber Optic			
#18307-01	#10213-90	#12225-03	N/A
#18307-02	#10213-90	#12225-03	N/A

- 18306-01 & 18307-01 Complete Blade Sets include: (1) 2887-90 Cutter Head and (1) 12017-04 Strip Block



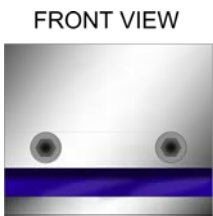
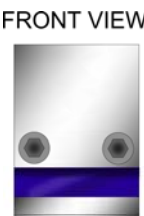
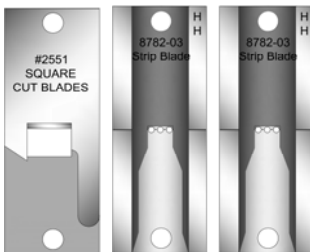
2 Parallel
Conductor Slit



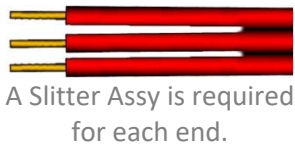
STRIP AND SLIT 2 CONDUCTOR BLADE SETS

Strip and Slits from .250"-1" Setup			
Complete Set	Cut Blade Set	Strip Blade Set	Slitter Assembly
#18308-01	#2551	#12225-03	#12603-90
#18308-02	#2551	#12225-03	#12603-90
Strip and Slits from 1.000"-1.250" Setup			
#18309-01	#2551	#12225-03	#13526-90
#18309-02	#2551	#12225-03	#13526-90

- 18308-01 & 18309-01 Complete Sets include (1) 2887 Cutter Head and (1) 15056 Strip Block



3 Parallel
Conductor Slits



STRIP AND SLIT 3 CONDUCTOR SETUPS

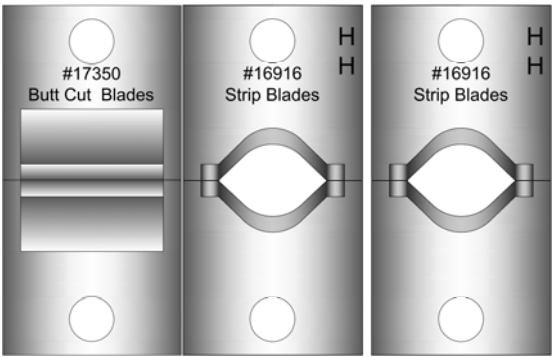
Strip and Slits from .250"-1" Setup			
#18310-01	#2551	#8782-03	#14122-90
#18310-02	#2551	#8782-03	#14122-90
Strip and Slits From 1.000- 1.250" Setup			
#18311-01	#2551	#8782-03	#14123-90
#18311-02	#2551	#8782-03	#14123-90

- 18310-01 & 18311-01 Complete Sets include (1) 2887 Cutter Head and (1) 13845 Strip Block

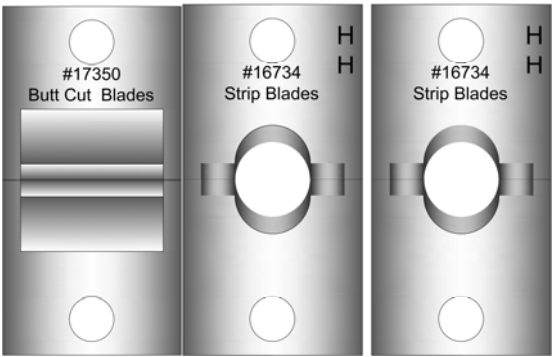
BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODEL 2900/2940-05
(PLEASE NOTE: 2940 & 4040 TOOLING WILL NOT FIT ON A 2900 OR 4000)

2940/4040 EXCLUSIVE LARGE WIRE STRIP BLADE SETS

APPLICATION
(All custom blades require 20-30 feet of wire/cable sample)



18321-01 Standard Strip Blades for PVC insulated wires up to .625" O.D.



18322-01 Precision Ground Blades for thin or tough insulations up to .625" O.D.



Up to .625" (16mm) O.D.

2940 & 4040 LARGE WIRE STRIP BLADES
.625" Max., O.D. (16mm)

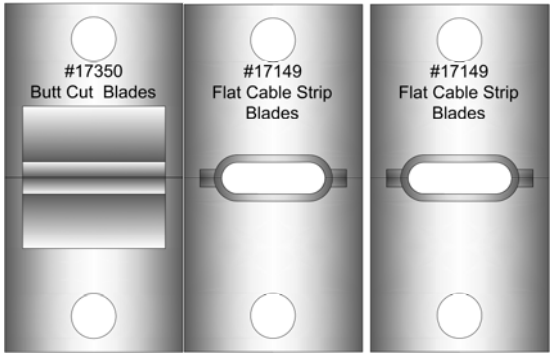
STANDARD STRIP BLADE SET		
Complete Set	Cutters	Strip Blades & Guides
#18321-01	#17350	#16916-01

- For standard large PVC insulated wires

PRECISION GROUND LARGE WIRE STRIP BLADES

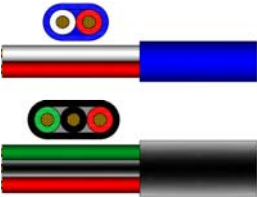
#18322-01	#17350	#16734-01
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- For stripping thin or tough to remove insulations. Also for rubbery insulations.



18323-01 Flat Large Cable Strip Blades

For Stripping
Flat Multi-Conductor



FLAT MULTI-CONDUCTOR CABLE

- For stripping the outer insulation and inner conductors of large flat Multi-Conductor Cables such as ROMEX

Complete Set	Cutters	Strip Blade Set
#18323-01	#17350	#17149







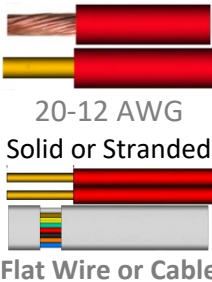


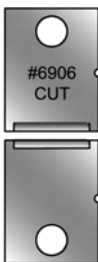
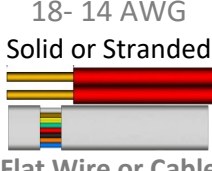
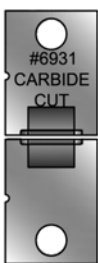
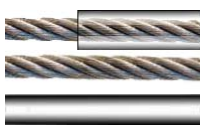
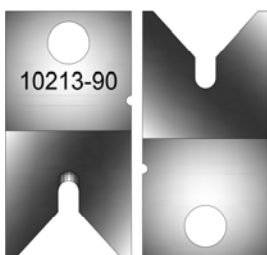



#16918 (Balance Blades) for 2940 & 4040

For Guide Blocks or
where necessary

BALANCE BLADES FOR 2940 & 4040
2940 and 4040 Cutter Heads cannot be operated without blades. Balance blades are used to fill slots where strip blades are not desired.

Also to be used as filler blades on 4040 Guide Blocks. Also to counter balance blade setups that are loaded to far right of any strip block.

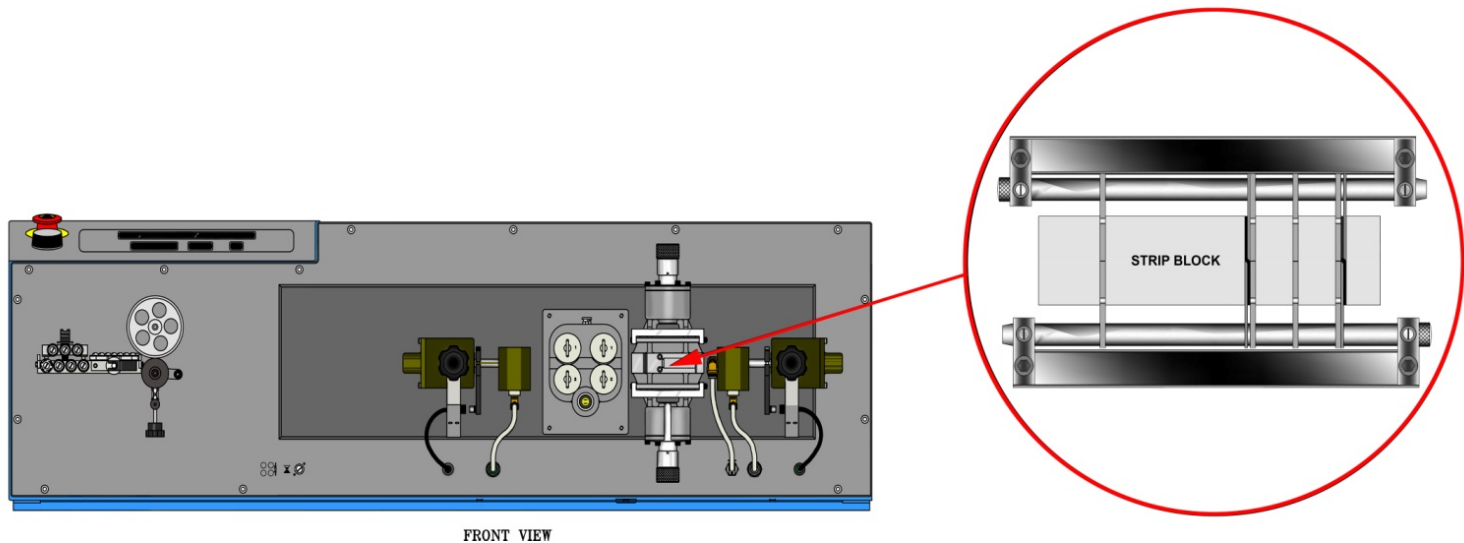
Complete Set
#16918

BLADES, STRIP BLOCKS AND REPLACEMENT PARTS FOR MODELS 2900 & 2940-05 (PLEASE NOTE: 2940 & 4040 TOOLING WILL NOT FIT ON A 2900 OR 4000)								
INDIVIDUAL CUT BLADES	<div>CONDUCTOR O.D.</div> <div></div> <div>WIRE O.D.</div>	APPLICATION (All custom blades require 20-30 feet of wire/cable sample)						
<div></div> <div>#157 Standard V-Type</div>	<div></div> <div>20-12 AWG Solid or Stranded</div>	<div>STANDARD V-TYPE CUT BLADES</div> <div>• For wires from 20-12 AWG</div> <table><tr><th>Cut Blade Set No.</th><th>Recommended Wire Gauge Range</th></tr><tr><td>#157 (.990")</td><td>12-20</td></tr></table>	Cut Blade Set No.	Recommended Wire Gauge Range	#157 (.990")	12-20		
Cut Blade Set No.	Recommended Wire Gauge Range							
#157 (.990")	12-20							
<div></div> <div>#2551 Square Cut</div>	<div></div> <div>20-12 AWG Solid or Stranded Flat Wire or Cable</div>	<div>FLAT</div> <div>• For small AWG wires and flat parallel wires.</div> <table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Parallel or Flat Cable Width</th></tr><tr><td>#2551</td><td>20-12</td><td>.290" (7.4mm)</td></tr></table>	Cut Blade Set No.	AWG Wire Range	Parallel or Flat Cable Width	#2551	20-12	.290" (7.4mm)
Cut Blade Set No.	AWG Wire Range	Parallel or Flat Cable Width						
#2551	20-12	.290" (7.4mm)						
<div></div> <div>#169 Butt Cut.</div>	<div></div> <div>18-2 AWG</div>	<div>FLAT CABLE STRIP BLADE SETUPS</div> <div>• For Lager AWG wires or Multi Conductors</div> <table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Round or Flat Cable O.D. or Width</th></tr><tr><td>#169</td><td>18-2</td><td>.480" (12.2mm)</td></tr></table>	Cut Blade Set No.	AWG Wire Range	Round or Flat Cable O.D. or Width	#169	18-2	.480" (12.2mm)
Cut Blade Set No.	AWG Wire Range	Round or Flat Cable O.D. or Width						
#169	18-2	.480" (12.2mm)						
<div></div> <div>#6906 Butt Cut Small Flat Cable.</div>	<div></div> <div>18- 14 AWG Solid or Stranded Flat Wire or Cable</div>	<div>FLAT CABLE STRIP BLADE SETUPS</div> <div>• For Small Wires or Flat Cables</div> <table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Flat Cable Width</th></tr><tr><td>#6906</td><td>18-14</td><td>.290" (7.4mm)</td></tr></table>	Cut Blade Set No.	AWG Wire Range	Flat Cable Width	#6906	18-14	.290" (7.4mm)
Cut Blade Set No.	AWG Wire Range	Flat Cable Width						
#6906	18-14	.290" (7.4mm)						
<div></div> <div>#6931 Carbide Butt Cut</div>	<div></div> <div>Plastic Coated or Bare Steel Rope Soft Solid Steel Wire</div>	<div>FLAT CABLE STRIP BLADE SETUPS</div> <div>• For Soft <u>None Casehardened</u> Steel Rope or Solid Steel wires.</div> <table><tr><th>Cut Blade Set No.</th><th>Steel Rope O.D.</th><th>Solid Wire O.D.</th></tr><tr><td>#6931</td><td>.062"- .125"</td><td>.090" - .125"</td></tr></table>	Cut Blade Set No.	Steel Rope O.D.	Solid Wire O.D.	#6931	.062"- .125"	.090" - .125"
Cut Blade Set No.	Steel Rope O.D.	Solid Wire O.D.						
#6931	.062"- .125"	.090" - .125"						
<div></div> <div>#10213-90 Kevlar Shears</div>	<div></div> <div>Kevlar Reinforced Fiber Optic Cable</div>	<div>FLAT CABLE STRIP BLADE SETUPS</div> <div>• For Kevlar reinforced Fiber Optic Glass or Plastic</div> <table><tr><th>Cut Blade Set No.</th><th>Maximum Cable Dimensions</th></tr><tr><td>#10213-90</td><td>.113" x .260"</td></tr></table> <div>(Requires Special Strip Block No. 12017-04 and 2887-90 Cutter Head)</div>	Cut Blade Set No.	Maximum Cable Dimensions	#10213-90	.113" x .260"		
Cut Blade Set No.	Maximum Cable Dimensions							
#10213-90	.113" x .260"							
<div></div> <div>#17350 Large Cable Butt Cut Blades 2940/4040</div>	<div></div> <div>0 – 2/0 AWG</div>	<div>LARGE WIRE AND CABLE BUTT CUT BLADES FOR 2940 & 4040</div> <div>• For Large wire and cable up to 2/0 AWG wires or .625"/16mm O.D. Multi Conductors</div> <table><tr><th>Cut Blade Set No.</th><th>AWG Wire Range</th><th>Round or Flat Cable O.D. or Width</th></tr><tr><td>#17350</td><td>0 - 2/0</td><td>.625" (16mm)</td></tr></table>	Cut Blade Set No.	AWG Wire Range	Round or Flat Cable O.D. or Width	#17350	0 - 2/0	.625" (16mm)
Cut Blade Set No.	AWG Wire Range	Round or Flat Cable O.D. or Width						
#17350	0 - 2/0	.625" (16mm)						

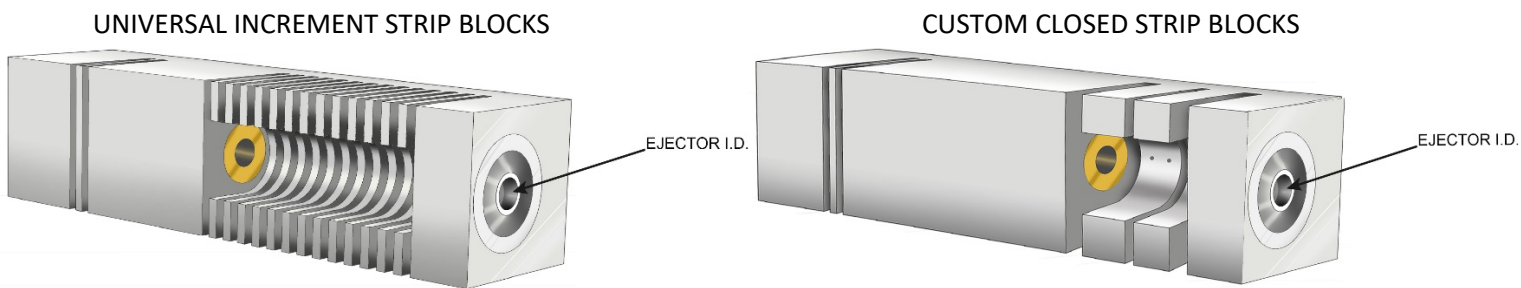
HOW TO SELECT STRIP BLOCKS FOR MODELS 2900-05 & 2940-05

WHAT IS A STRIP BLOCK?

The Strip Block holds the strip blades and produces the desired strip lengths on the 2900-05/2940-05. It is located on the Cutter Head of the stripper.



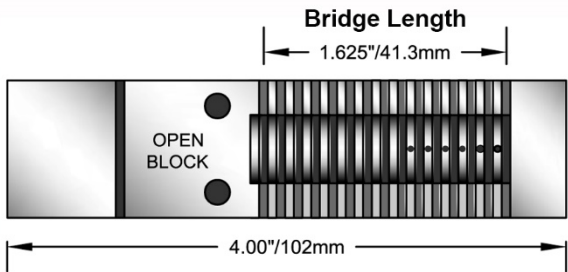
FOLLOW 3 EASY STEPS ON HOW TO SELECT STRIP BLOCKS
STEP 1: SELECT THE TYPE OF BLOCK, UNIVERSAL INCREMENT OR CUSTOM CLOSED.



UNIVERSAL INCREMENT STRIP BLOCKS

Universal Increment Strip Blocks are mainly for high-mix, low-volume applications. These blocks allow for a variety of strip lengths by simply placing your strip blades in different increment slots. For example, a 1/8" increment strip block can produce any strip combination divisible by 1/8"; such as 1/4" x 1/2", 3/4" x 3/8" or 1" x 1".

Universal Strip Blocks come with short bridge lengths that require less wire guiding. These are ideal for short strip lengths under 1". For strip lengths, 1" and longer, select a full-length increment block.

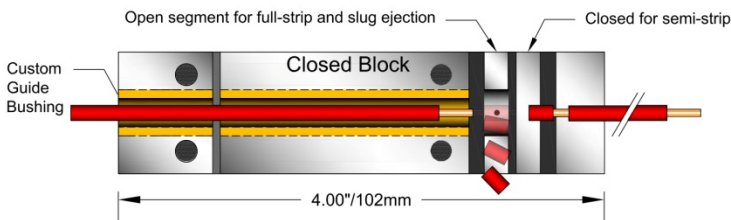


Universal Increment Strip Blocks require bridge guides for proper guiding of the wire through the block. (See page 8 for more details)

CUSTOM CLOSED STRIP BLOCK

Custom Closed Strip Blocks are for high volume or high-precision stripping applications. Closed blocks are precisely hand machined to the customer's specification. Closed blocks allow for operating the stripper at a faster speed, thus increasing production. Typically, the blade mounting slots on custom blocks are double-wide. The wider slots are to accommodate both strip blades and guide sets in the same slot. Setups are quicker on closed blocks, and there is no need for bridge guides as they come with a built-in internal guide bushing.

Strip blocks can be specified for a full-strip or semi-strip, or a combination of both. A sample is in the illustration below.

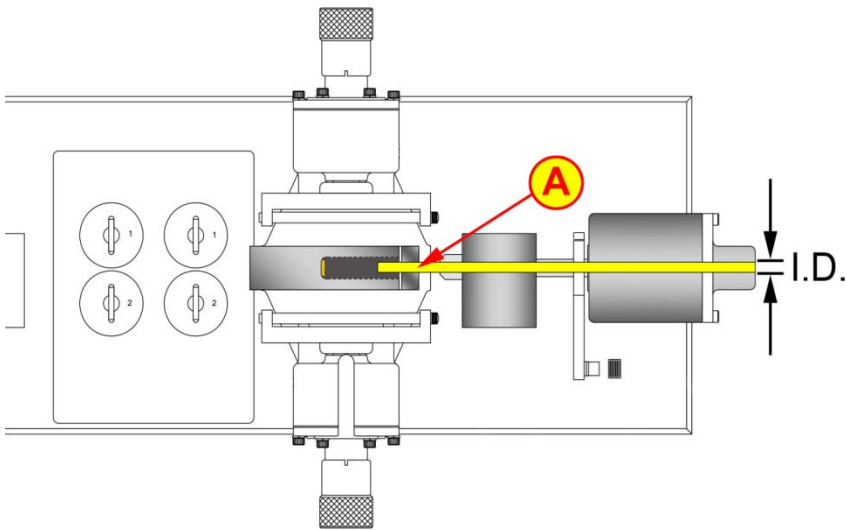


The standard block includes a single strip combination. Up to a maximum of 3 strip combinations can be added at an additional cost for each.

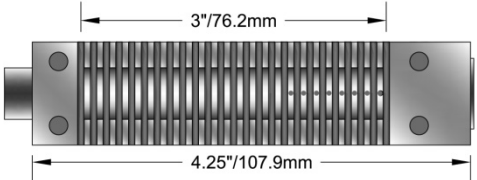
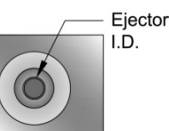
STEP 2: SELECT THE EJECTOR I.D.

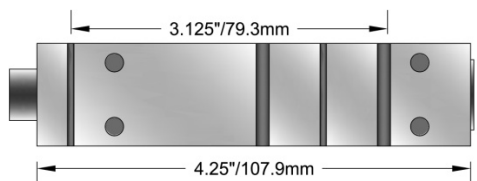

When selecting the block Ejector I.D., this is primarily based on the nominal range of the wire. See tables for the best ejector diameter based on wire AWG size range.

A: The strip block ejector may be equal or smaller in I.D. size, but not be greater than the I.D. of the right strip assembly on the machine. Additional size right strip assemblies or modification kits may be required.

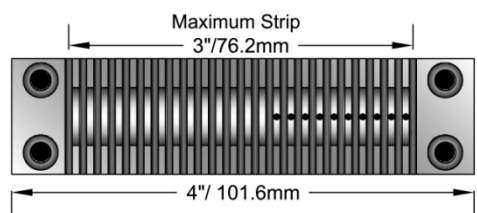
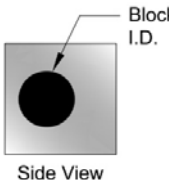


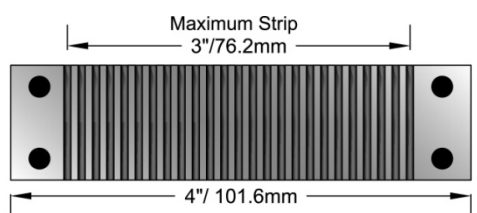
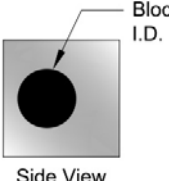
STEP 3: USE THE TABLES BELOW TO CROSS REFERENCE FOR BLOCK PART NUMBER.

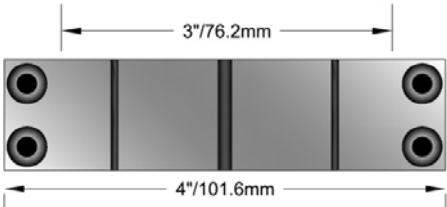
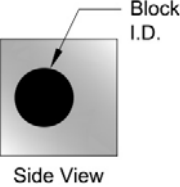
<div>UNIVERSAL OPEN INCREMENT LONG STRIP BLOCKS For SMALL WIRES</div> <div>Maximum Strip lengths 1.500." x 1.500" 38.1mm x 38.1mm</div> <div></div>	WIRE AWG SIZE	32-20 AWG	22-12 AWG	10-8 AWG	8 AWG
	EJECTOR I. D. SIZE				
		1/8" .125"(3.2mm)	3/16" .187"(4.8mm)	1/4" .250"(6.4mm)	5/16" .313"(7.9mm)
	INCREMENT SIZE	STRIP BLOCK PART NUMBER			
	3/32	4160	4161	4162	4163
	1/8	4164	4165	4166	4167
	5/32	4168	4169	4170	4171
	3/16	4172	4173	4174	4175
	7/32	4176	4177	4178	4179
	2.5mm	4180	4181	4182	4183
	3mm	4184	4185	4186	4187
	4mm	4188	4189	4190	4191
	5mm	4192	4193	4194	4195
	Custom Increments	2496	2494	2495	2497

<div>CUSTOM CLOSED STRIP BLOCKS For SMALL WIRES</div> <div></div>	WIRE AWG SIZE	32-20 AWG	22-12 AWG	10-8 AWG	8 AWG
	EJECTOR I. D. SIZE				
		1/8" .125"(3.2mm)	3/16" .187"(4.8mm)	1/4" .250"(6.4mm)	5/16" .313"(7.9mm)
STRIP BLOCK PART NUMBER					
Specify Strip Dimmensions		2500	2498	2499	2501

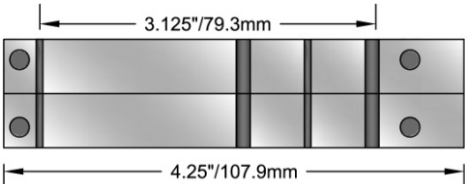
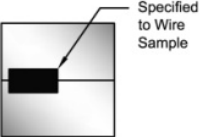
Price of custom blocks covers one strip combination. Add \$40.00 for each additional strip combination in the same block.

<div>UNIVERSAL OPEN INCREMENT LONG STRIP BLOCKS For LARGE WIRES</div> <div>Maximum Strip lengths 1.500." x 1.500" 38.1mm x 38.1mm</div> <div></div>	WIRE AWG SIZE	6 - 2 AWG			
	BLOCK I. D. HAS A FIXED 1/2", .500" (12.7MM) SIZE				
	 Side View				
	INCREMENT SIZE	STRIP BLOCK PART NUMBER			
	1/8	4234			
	5/32	4235			
	3/16	4236			
	7/32	4237			
	3mm	4239			
	4mm	4240			
	5mm	4241			
	Custom Increments	2481			

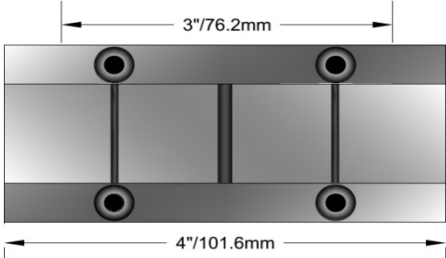
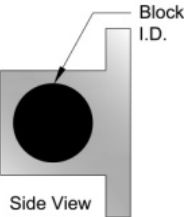
<div>UNIVERSAL CLOSED INCREMENT LONG STRIP BLOCKS For LARGE WIRES</div> <div>Maximum Strip lengths 1.500." x 1.500" 38.1mm x 38.1mm</div> <div></div>	WIRE AWG SIZE	32-20 AWG	22-12 AWG	8 AWG
	EJECTOR I. D. SIZE			
	 Side View	3/8" .375"(9.5mm)	7/16" .438"(11.1mm)	1/2" .500"(12.7mm)
	INCREMENT SIZE	STRIP BLOCK PART NUMBER		
	1/8	8117	8120	8122
	5/32	8123	8124	8126
	3/16	8127	8128	8129
	7/32	8130	8131	8132
	3mm	8134	8135	8136
	4mm	8137	8138	8139
	Custom Increments	8140	8141	8142

<div> CUSTOM CLOSED STRIP BLOCKS For LARGE WIRES </div> 	WIRE AWG SIZE	32-20 AWG	22-12 AWG	10-8 AWG
	<div> EJECTOR I. D. SIZE </div> 	<div> 3/16" .187"(4.8mm) </div> <div> 1/4" .250"(6.4mm) </div> <div> 5/16" .313"(7.9mm) </div>	<div> 3/8" .375"(9.5mm) </div> <div> 7/16" .438"(11.1mm) </div>	<div> 1/2" .500"(12.7mm) </div>
	STRIP BLOCK PART NUMBER			
	Specify Strip Dimmensions	2482-93	2482-90	2482-91

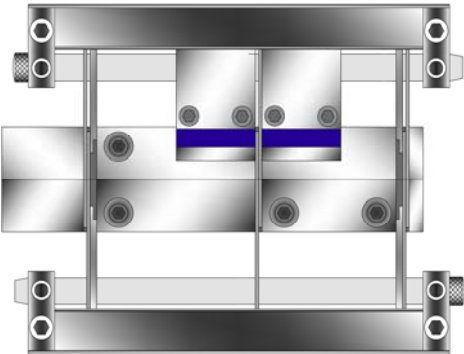
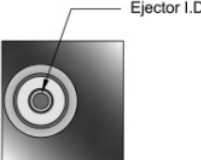
Price of custom blocks covers one strip combination. Add \$40.00 for each additional strip combination in the same block.

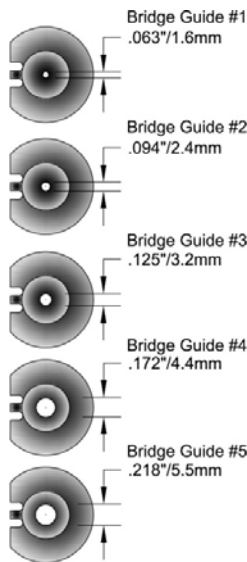
<div> CUSTOM FLAT CABLE STRIP BLOCK </div> 	<div> CUSTOM I.D. </div> 	<div> Maximum Wire/Cable Outer Dimensions .300" x .475" 7.6mm x 12mm </div> <div> STRIP BLOCK PART NUMBER </div> <div> 1960 </div>
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Price of custom blocks covers one strip combination. Add \$40.00 for each additional strip combination in the same block.

<div> MODEL 2940-05 LARGE WIRE CUSTOM CLOSED BLOCK </div> 	<div> CUSTOM I.D. </div> 	<div> Maximum Wire/Cable Outer Dimensions .300" x .475" 7.6mm x 12mm </div> <div> STRIP BLOCK PART NUMBER </div> <div> 16810 </div>
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Price of custom blocks covers one strip combination. Add \$40.00 for each additional strip combination in the same block.

<div> CUSTOM STRIP & SLIT BLOCKS </div> 	MAXIMUM SLIT LENGTHS	.250"-1.00" (6.4mm-25.4mm)	1.00"-1.250" (25.4mm-31.75mm)
	<div> EJECTOR I. D. SIZE </div> 	NONE	
		STRIP BLOCK PART NUMBER	
		<div> 15056 (For 2 Parallel Conductor Slitts) </div>	<div> 13845 (For 3 Paralle Conductor Slitts) </div>



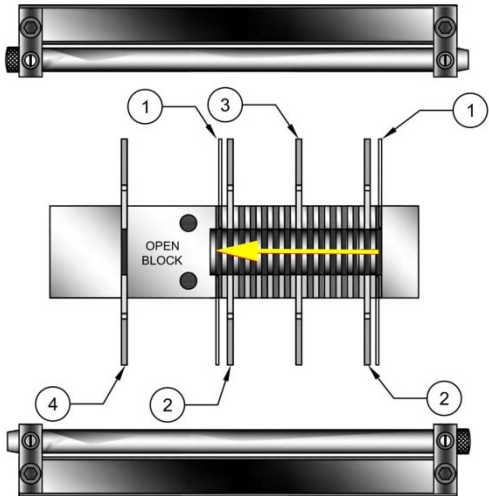
Bridge Guides for Universal Open Increment Strip Blocks

Bridge Guides are required when working with open universal increment strip blocks. The guides are for guiding smaller wires ranging from 32 to 12 AWG. The guides sustain and control wires with high-memory curve and help guide them across the strip block bridge. Without Bridge guides, high-memory curved wires can work their way out of the strip block's thus creating a wire jam. For the best setup, create a guide funnel using the closest Bridge guide to the wire O.D. on the far right, and use any larger guides on the left side. See sample illustration below.

PART NO.	DESCRIPTION	I.D. SIZE
3466	Bridge Guide Complete Set #1 - #5	.063" - .219"
3467	Bridge Guide #1	1/16"/.063"/1.6mm
3468	Bridge Guide #2	3/32"/.094"/2.4mm
3469	Bridge Guide #3	1/8"/.125"/3.2mm
3470	Bridge Guide #4	11/64"/.172"/4.4mm
3471	Bridge Guide #5	7/32"/.218"/5.5mm
3472	Bridge Guide Custom I.D.	(Specified to Sample)
3473	Bridge Guide (A)	.118"/3mm
3474	Bridge Guide (B)	.157"/4mm
3475	Bridge Guide (C)	.197"/5mm
3476	Bridge Guide (D)	.236"/6mm
3477	Bridge Guide (E)	.276"/7mm
3478	Bridge Guide (F)	.315"/8mm
3479	Bridge Guide (G)	.354"/9mm
1943	Bridge Guide Parallel Conductor	(Specified to Sample)

WORKING FROM **RIGHT** TO LEFT

PROPER BLADE INSTALLATION

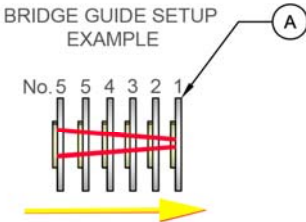
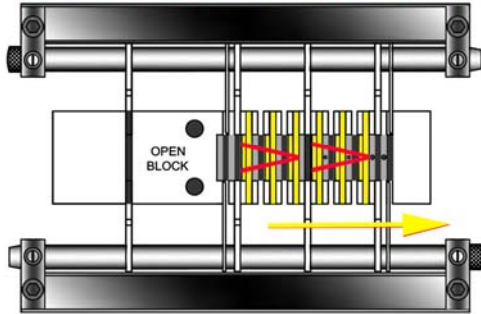


- 1: INSTALL 1ST #170 GUIDES
- 2: INSTALL 1ST SET OF STRIP BLADES (**TRAIL STRIP**)
- 3: INSTALL CUT BLADES
- 2: INSTALL 2ND SET OF STRIP BLADES (**LEAD STRIP**)
- 1: INSTALL 2ND SET OF 170 GUIDES
- 4: INSTALL #1933 BALANCE BLADE SET


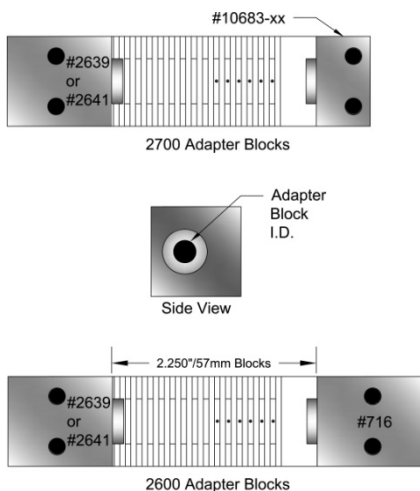
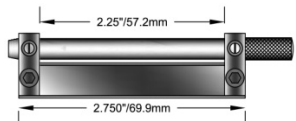

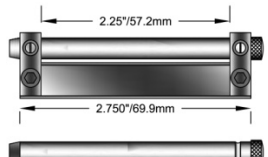

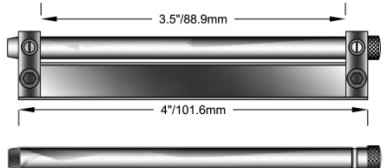

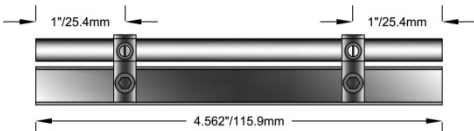

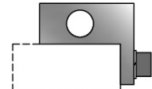
WORKING FROM **LEFT** TO RIGHT

A: BASED ON WIRE O.D. CREATE A GUIDE FUNNEL (**>**) USING THE LARGEST BRIDGE GUIDE AND ENDING WITH THE BRIDGE GUIDE NEAREST THE WIRE DIAMETER.

PROPER BRIDGE GUIDE INSTALLATION



ADDITIONAL CUTTER HEAD TOOLING AND SPARE PARTS

Strip Block Adapters			
PART NO.	DESCRIPTION	Internal Diameter Size	
16757-01	Adapter Plate small strip blocks 2940/4040.	N/A	
2639	Adapter Block Left 2600/2700	1/4"/.250"/6.3mm	
2641	Adapter Block Left 2600/2700	5/16"/.313"/7.9mm	
716	Adapter Block Right 2600	3/8"/.375"/9.5mm	
10683-11	Adapter Block Right 2700	.136"/3.4mm	
10683-12	Adapter Block Right 2700	.199"/5mm	
10683-13	Adapter Block Right 2700	.277"/7mm	
Blade Holders			
PART NO.	DESCRIPTION		
77	Blade Holder Assembly (For all 2.250" Long Strip Blocks)		
76	Replacement Pin for #77 Blade Holders		
63604-01	Blade Holder Assembly (For all 2.750" Long Strip Blocks)		
63603	Replacement Pin for #63604-01 Blade Holders		
682	Blade Holder Assembly (For all 4" Long Strip Blocks)		
684	Replacement Pin for #682 Blade Holders		
787	Blade Holder Assembly (For all 4.500" Long Strip Blocks)		
2014	Replacement Pin for #787 Blade Holders		
7671	Replacement Blade Holder Lug (For all Blade Holders)		 Blade Holder Side View
16501	Plunger Detent 10-32 x .500" Long (For Blade Holder Lugs)		